



AMERI-CAN

MACHINERY LTD.

UCM 800
Up Cut Saw



INSTALLATION, USER AND MAINTENANCE MANUAL

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1. MANUAL USE AND CONSERVATION



WHO IS IT FOR

This manual is intended for the machine user and for the persons in charge of moving, installation, using, surveillance, maintenance and final dismantling of the machine.

AIMS OF THE MANUAL

The manual explains the correct use of the equipment, as foreseen at the design stage and in the technical data. It includes instructions for moving the machine as well as for its correct and safe installation, assembly, adjustment and use, as well as supplying information concerning maintenance interventions and how to order replacement parts.

LIMITS OF USE

This manual is valid only for the machine with the code number it expressly mentions. No information contained in this manual may be applied of other machine models from different ranges. All of the necessary indications shall be taken from this manual and not from any similar manuals, similar equipment or from other manufacturers.

SYMBOLS

In order to draw greater attention to certain points, this manual contains the following symbols that are divided as follows:



PROHIBITION



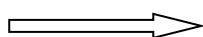
WARNING



INFORMATION



**RESERVED TO
SPECIALIST PERSONNEL**



SPECIAL INDICATIONS

RESPECT OF LEGISLATION

As well as the regulations specified in this manual, the Customer shall respect the relevant legislative dispositions concerning accident prevention in the workplace.

CONSERVATION OF THIS MANUAL

This manual is considered to be an integral part of the machine and as such, must be kept in good condition until the machine is disposed of. This manual must be kept in a safe, dry place, away from direct sunlight and it must always be easily available for consultation in the workplace.

HOW TO REQUEST A FURTHER COPY OF THE MANUAL

In the event that the original copy of the manual is damaged in any way, Customers may, at their own expense, request an additional copy from the Manufacturer.

INFORMATION FOR THE USER

- a) This manual refers to technical conditions at the time of the sale of the machine.
- b) The Manufacturer reserves the right to modify products and manuals without the obligation to upgrade previous products or manual.
- c) The characteristics of this manual may be modified at any time in accordance with technical developments and with no prior notification.
- d) In the event that the equipment is sold on, the Manufacturer should be informed of the address of the new owner in order to facilitate the sending of any additional parts to be integrated into the manual.
- e) For further information or clarifications, it is possible to contact the Assistance Service (see section 13.2)
- f) The Manufacturer declines all responsibility in the event of the following:
 - Incorrect use of the machine
 - Use of the machine by untrained personnel
 - Any use of the machine that contravenes that which is stated in this manual
 - Any use of the machine that contravenes the laws and standards in force
 - Any use with defect of primary alimentation
 - Exceeded of limits service
 - Excessive mechanicals stress
- g) The user is required to guarantee that:

- All operations for transport, connection, use, maintenance and repair will be carried out by qualified personnel
- Qualified personnel are understood to be (as per IEC 364) persons who, in terms of their training, experience, knowledge of standards, prescriptions, accident prevention provisions and conditions of use and service, are able to carry out all necessary interventions and to recognise and avoid all possible danger and/or damage.
- These persons will avail of all of the relevant information and training required, including any local prescriptions, to which they will adhere when carrying out any operations,
- Unqualified personnel will be prohibited from carrying out any operation even directly on the machine or equipment.
- During the stages of installation, any local or special prescriptions and/or in any case, all prevention conditions that have not been discharged will be met using additional safeguards.

2. MARKING DATA AND DELIVERY CHECKS

Ensure that the equipment shows no signs of damage and that no parts are missing. In the event of damage, contact the relevant insurance company or the Manufacturer. In the event that the supplied goods are incomplete, contact the Manufacturer directly. Each machine has an identification plate.

2.1 MACHINE IDENTIFICATION PLATE

This plate contains information about the Manufacturer as well as the model and progressive serial number of the machine. For any communication regarding the machine (problems, interventions under guarantee, replacement parts, etc.) always refer to this plate and to the information it contains.

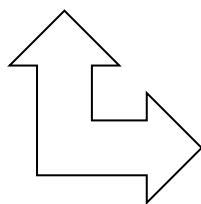
2.2 CE MARKING

The CE marking on the machine means that it conforms to the European Community Directives with regard to Health and Safety in the workplace.



3. HANDLING

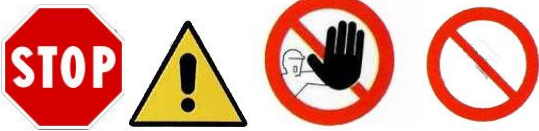
Machines are delivered in a protective plastic covering or packed on pallets with crates - wooden crates cardboard coverings, according to the requirement stated at the time of order.



WARNING!

Once the packing has been removed, the machine may only be moved using a suitable forklift.

4. OPERATION NECESSARY FOR THE INSTALLATION



All stages of installation must be carried out by qualified personnel

4.1 POSITIONING

It is necessary to make sure that the machine is correctly positioned in order to guarantee its stability and to ensure the correctness of the operator's working position. The machine must be placed in a sufficiently large area to permit the handling of the material to be machined. The machine must be placed on a flat, horizontal and stable surface that is able to support the weight of the machine adequately. Furthermore, the machine must be situated in a place that allows its entire structure to be lit evenly.

4.2 CONNECTIONS

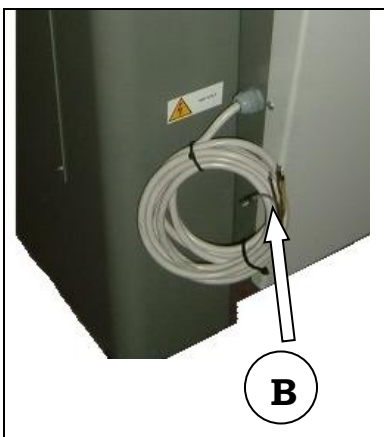
The sawing machine must be supplied from two sources: electric and pneumatic.

The pneumatic inlet (FIG.B) must be connected to a supply of compressed air using a pipe that withstand a minimum working pressure of 7 bar. A filter with an automatic condensation discharge outlet must be installed between pipe and the compressor, as must a tap to intercept the pneumatic supply. The entire supply system must guarantee a minimum internal passage with a diameter of 6mm. The machine is supplied pre-calibrated and if necessary, use the pressure reducing valve (FIG.C) to adjust the pressure from a minimum of 6 bar to a maximum of 7 bar.

The electrical connections (FIG.A) must be carried out by specialist personnel. The connection requirements are as follows: double insulation cable of type N1WK-3P+T with a section of 2,5 mm² and a 16 3P+T socket compliant with EC standards with a thermo magnetic cut-out switch 16A and ICC short circuit current that is equal or more than 10 kA. The electrical connection must be made to a three-phase alternate current, line 50Hz with a voltage of 400 v.



A



WARNING! BEFORE SUPPLYING POWER TO THE MACHINE, MAKE SURE THAT THE CONNECTIONS HAVE BEEN MADE CORRECTLY IN ORDER TO PREVENT THE OCCURRENCE OF SITUATIONS THAT MAY ENDANGER THE OPERATOR.



WARNING! CHECK THE ROTATION OF THE BALDE. IN CASE THE ROTATION WOULD RESULT ON THE CONTRARY DIRECTION THEN INVERT TWO OF THE THREE CABLES L1/L2/L3.

5. MACHINE SAFETY AND INTENDED USE



5. MACHINE SAFETY



WARNING!

Sawing machines, like all other equipment with moving parts, can be sources of serious danger if not correctly used, protected and maintained.

Safeguards must not be removed under any circumstances

- The machine has not been designed, built or tested to operate in damp or wet environments, environments with a high degree of pollution from gaseous chemical substances such as chlorine, ammonia or similar, or in areas at risk from fire or explosion.
- The machine has been designed for the use by a single operator.
- Simultaneous use of the same machine by more than one operator is not permitted.
- During operation people other than the operator are not allowed to remain in the vicinity of the machine.

5.1 INTENDED USE

These cutting machines are intended for professional use only, they are specially designed and built to machine light-alloy profiles

Any other type of material is not compatible with the specifications of the machine.

TOOLS: Widia circular blade with internal hole for shaft Ø 40 mm..

5.2 WORK PLACE



No particular precautions with regard to the physical or chemical safety of the operator are required for the workplace. However, the use of suitable gloves to protect against the burrs of the profiles and the shards that are produced during machining, as well as of safety glasses and head-cuffs, is recommended.

5.3 FORBIDDEN USE

The machine has not been designed and built to carry out any machining other than that described in this manual. The operator must avoid carrying out any unsafe operations or operations that are not foreseen as part of machine use and which could compromise personal safety.

Under any circumstances may any machine part (attachments, boring, finishing) be modified or adapted for use with other devices. MEPAL ITALIA S.R.L. declines all liability in the event of any malfunction caused by failure to respect the above. Any modifications must be directly requested to and expressly authorized by MEPAL ITALIA SRL.

5.4 SWITCHING OFF AND PUTTING OUT OF SERVICE

The equipment is switched off by cutting off the pneumatic and electric power supplies. The machine is put out of service by removing the air supply pipe and protecting the inlet against dust, shavings, etc... Furthermore, the power cable must also be removed from the mains electricity.

5.5 MACHINE BOARD SAFETY LABELLING

Several labels have been applied to the router to draw the operator's attention to the care to be taken when using the machine.

Electrical socket



Danger crushing parts



Glass use



Headset use





GENERAL SAFETY WARNINGS

The machinery was designed to be used from only one operator that must position himself in front of the machine where is possible to reach easily all machine commands including the emergency commands. Moreover the operator must have the complete control of the work cycle.

The operator must immediately stop the operations in progress if for every reason the blade does not go down in the rest position or if any anomaly is noted.

The operator must stop the operations in progress if other people approach the machine.

LIGHTING

Must be provided adequate lighting, natural or artificial in accordance with ISO 8995-89 on lighting at the workplace.

GROUNDUNG SYSTEM

Must be performed at CEI 64-8.

The operator must necessarily turn off and lock the main switch and unplug the machine from the air by venting the pressure from the air system if:

- must clean or remove protective casing to make any type of operations, he must wait the time required for the stopping of the blades and their return to the rest position.*
- to carry out maintenance work in the machine working areas.*
- to carry on whatever operation in correspondence of the machine blade.*
- to carry on whatever adjustment operation on the machine.*

The machine is equipped with safety devices: it is prohibited any alteration, modification or partial removal of these devices.

Check at the beginning of each work shift their presence and efficiency, otherwise alert immediately the responsible person.

The use of compressed air to clean or to blow up the chips must be carried on only with adequate eyes protection (glass).

The electrical equipments can cause accidents.

The work areas should not be approached with the hands, being present in the machine components with sharp or high pressures and movements unwary can cause injury.

For every reason do not let unauthorized personnel to operate on the machine.

Do not wear jewels, unfastened, loose-fitting and dangling clothes that could catch in the moving parts.

It is advised the use of suitable clothing, safety shoes, safety glass, face masks.

Do not start the machine if there is any anomaly.

The working area must be always clean and dry.

During the assembly and disassembly of casing or other parts, do not align any holes with your fingers but with appropriate tools as there may be danger of crushing.

INTENDED USE

The cutting machine is adequate to cut light aluminium profiles using appropriate blades.

NOISINESS

average sound vacuum pressure: 71,0 dba

average sound pressure at work: 86,4 dba

vacuum sound pressure: 87,0 dbwa

sound pressure at work: 101,0 dbwa

vacuum l0p user place: 81,0 dba

l0p user place at work: 97,0 dba

maximum sound pressure level in the user place 119,0db

It is advised the use of individual safety protection devices against noise in the case of prolonged use of the machine.

PACKING

The machine is supplied with a shrink-wrapping.

LEVELLING

The machine has to be levelled transversely and longitudinally.

OPERATING TEMPERATURE

From 10 °C to 40 °C.

CLEANING

The machine should be cleaned with detergents, non-acids or non-aggressive to paints, we recommend specific industrial products.

Do not use acids, gasoline, paint thinner, turpentine or petroleum.

Use gloves and suitable clothing

SAFETY DEVICES

Pressure switch of minimum pressure, if the pressure is not sufficient the blade will not start.

Valve of low and high pressure: when closing the clamps the pressure is about 2.5 bar only when pressing the two buttons and the work cycle begins then takes over a pressure of about 7 bar, to prevent crushing even if slight of the hands.

One way valves on the clamps: if the pressure is missing the clamps will remain closed and the profile locked.

Command cycle with two hands: you have to press both buttons simultaneously to start the cutting phase, with two-hand safety valve. The working cycle is interrupted releasing one of the two buttons.

Fixed protective casing.

Blade casing with protective strips of plastic against-intrusion. Replace them immediately if they get weared.

At the rear of the turntable were applied two mechanical stops that prevent direct the plane in positions that may cause the meeting of the blade with the iron structure.

RESIDUAL RISKS

Despite the barriers and safety devices, the machine has the residual risks caused by improper use of the machine or unpredictable situations. These risks are reported with technique symbols:

crushing danger 

use eyes glass 

use headset 

Please be aware that in the electric panel even with main switch off there is electricity.

The pneumatic circuit even if disconnected remains under pressure. If in case of malfunction the blade does not come down, do not put your hands near to the work area until the blade is fully back and stopped. The operator must use precautions and individual devices according to the current legislation: glasses, gloves, headsets and all that is necessary according to the residual risk analysis in the workplace.

The use of compressed air to clean or to blow up the chips must be carried on only with adequate eyes protection (glass).

It is advised the use of suitable clothing, safety shoes, safety glass, face masks.

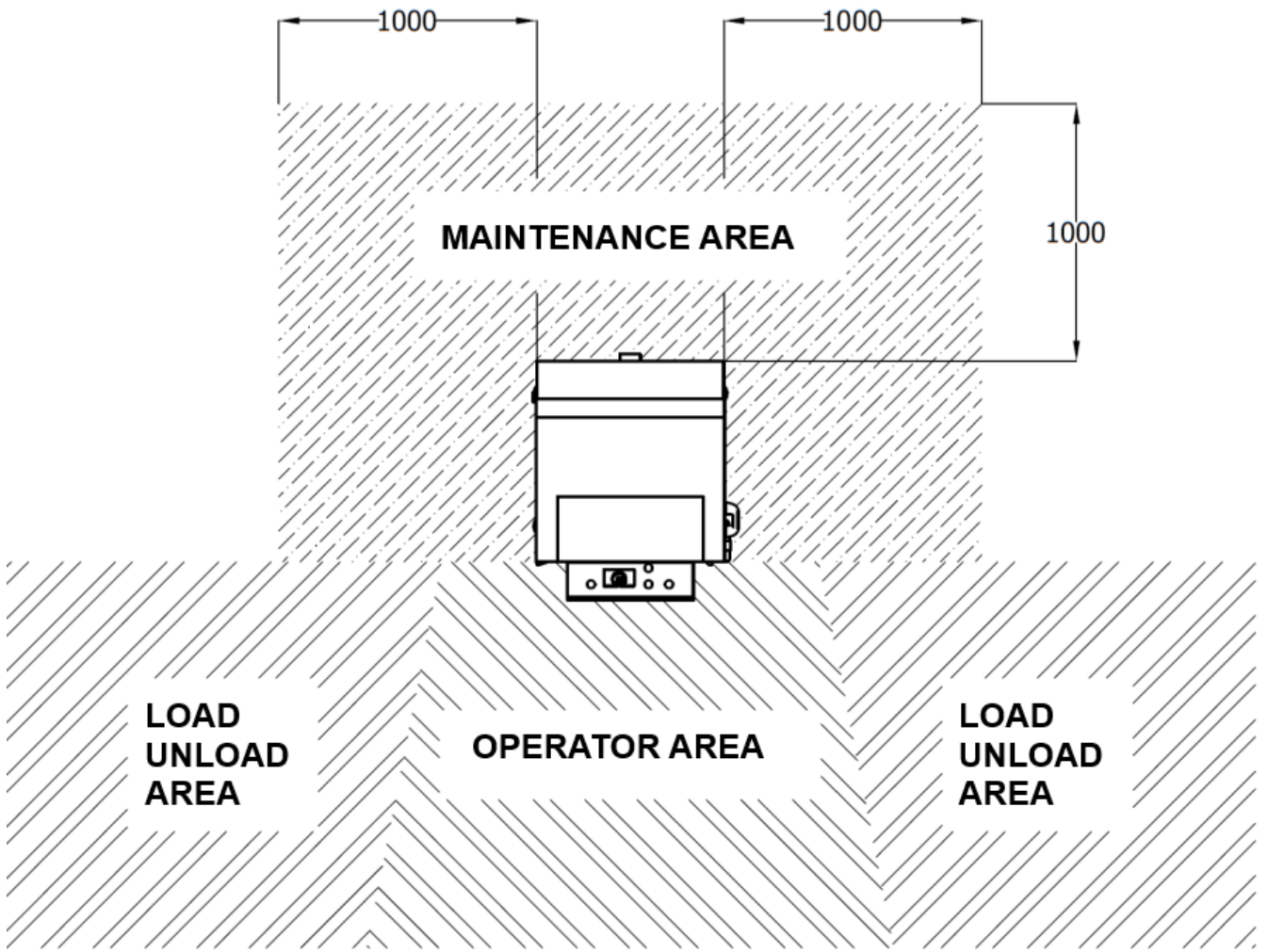
Do not start the machine if there is any anomaly.

During the assembly and disassembly of casing or other parts, do not align any holes with your fingers but with appropriate tools as there may be danger of crushing.

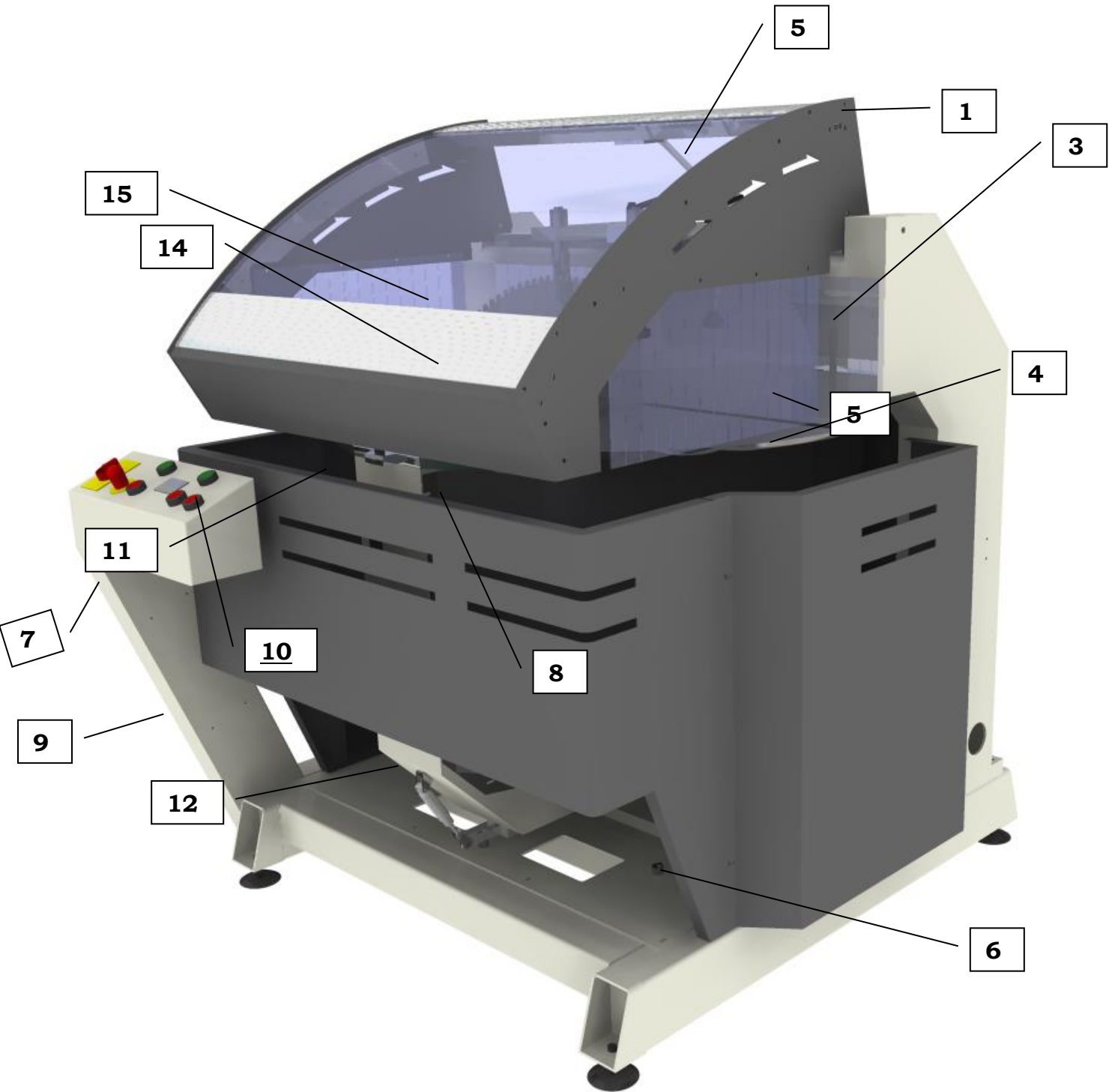
The safe area is the area indicated as **operator area**, in the rear area indicated as **maintenance area** must not stay anyone, particularly if you do not equip the machine with a chips and fumes extractor, as there is a filler pipe from which chips and fumes can be expelled. It is therefore necessary to provide optionally a bag or a suitable container for the collection of any chips.

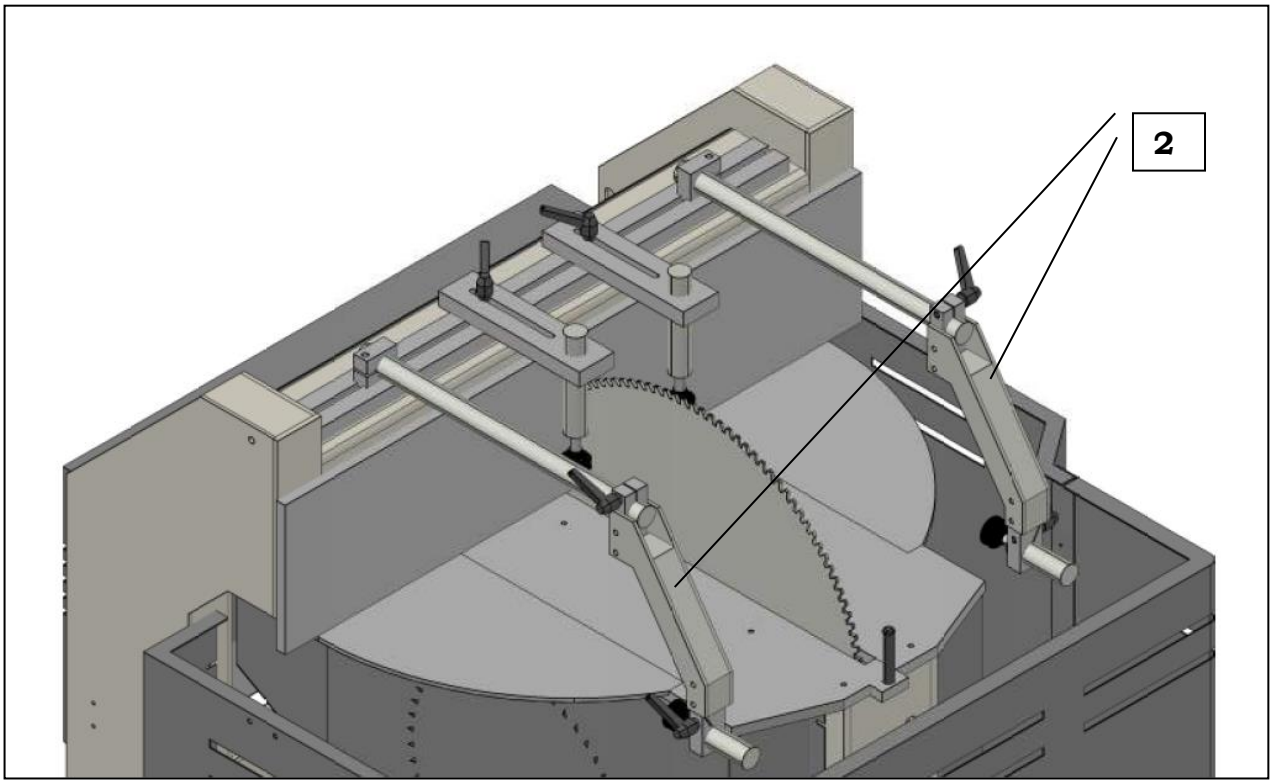
It is forbidden to insert objects, tools or body parts inside the filler pipe for the suction of the chips: this action can cause damage to people and/or property.

The lateral area indicated as **load area** must be used only for the eventual loading and unloading of profiles, only when the machine is off.



6. LIST OF MACHINE COMPONENTS

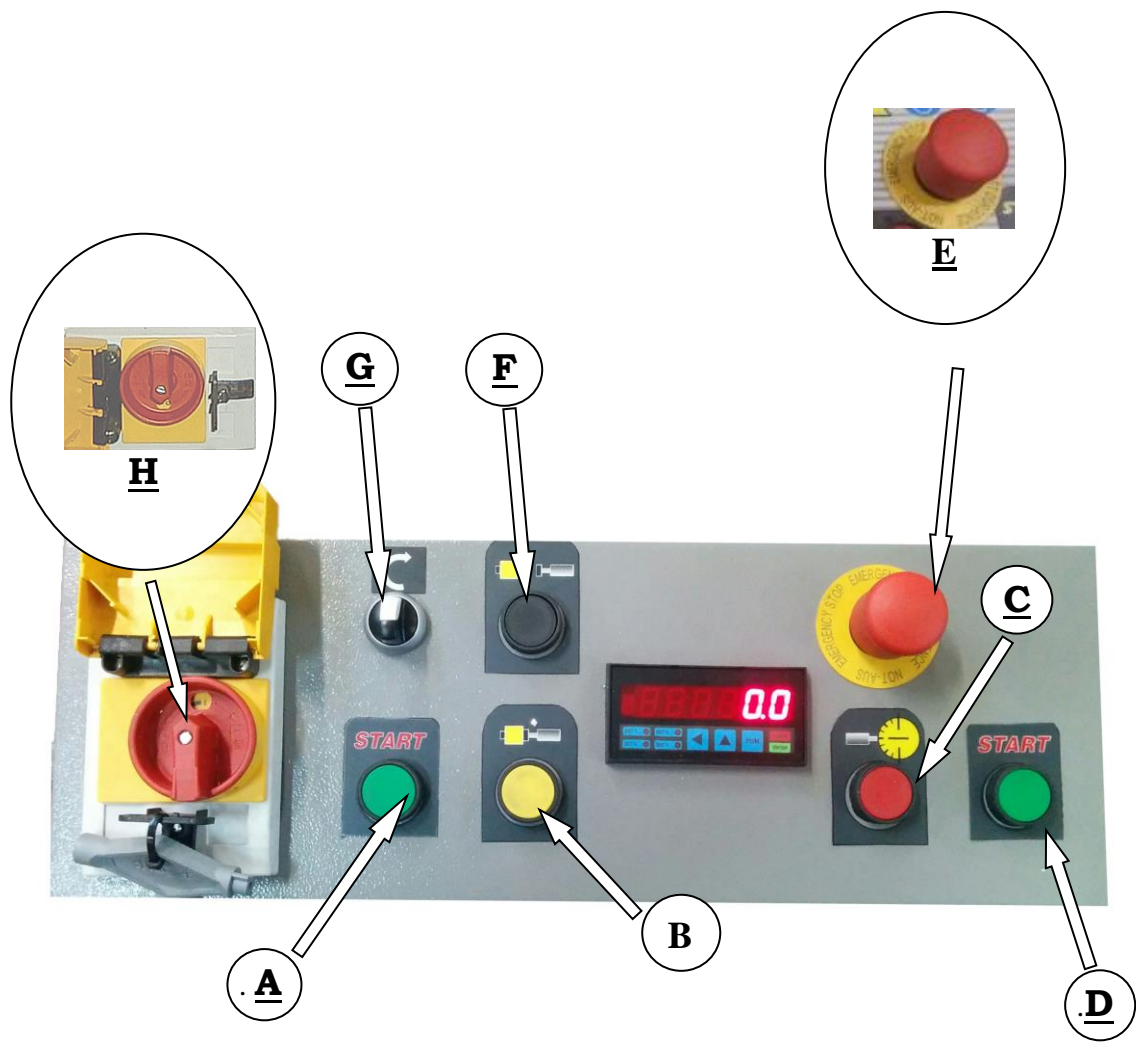




TOP800

1	PROTECTION COVER	10	CONTROL PANEL
2	HORIZONTAL CLAMPS	11	LOCKABLE SWITCH
3	VERTICAL SQUARE	12	135° LOCK
4	WORKING TABLE	13	
5	PROTECTION COVER CYLINDER	14	
6	45° LOCK	15	
7	AIR GUN	16	
8	BLADE SPEED REGULATOR	17	
9	AIR FILTER	18	

6.1 CONTROL PANEL



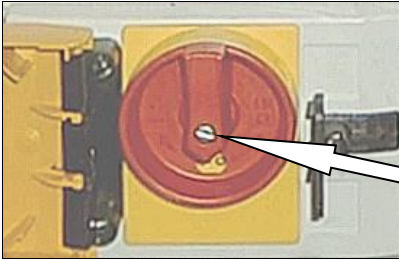
<u>A</u>	'START' CUTTING BUTTONS
<u>D</u>	
<u>B</u>	CLOSE CLAMPS BUTTON
<u>C</u>	LOCK/UNLOCK WORKING TABLE ROTATION BUTTON
<u>E</u>	EMERGENCY BUTTON
<u>F</u>	OPEN CLAMPS BUTTON
<u>G</u>	START MOTOR SWITCH
<u>H</u>	MAIN SWITCH



7. HOW TO USE

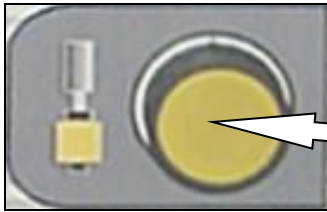


7.1 PRELIMINARY WORK SEQUENCE



To turn on the cutting off machine the lockable switch must be activated (A)

A



B

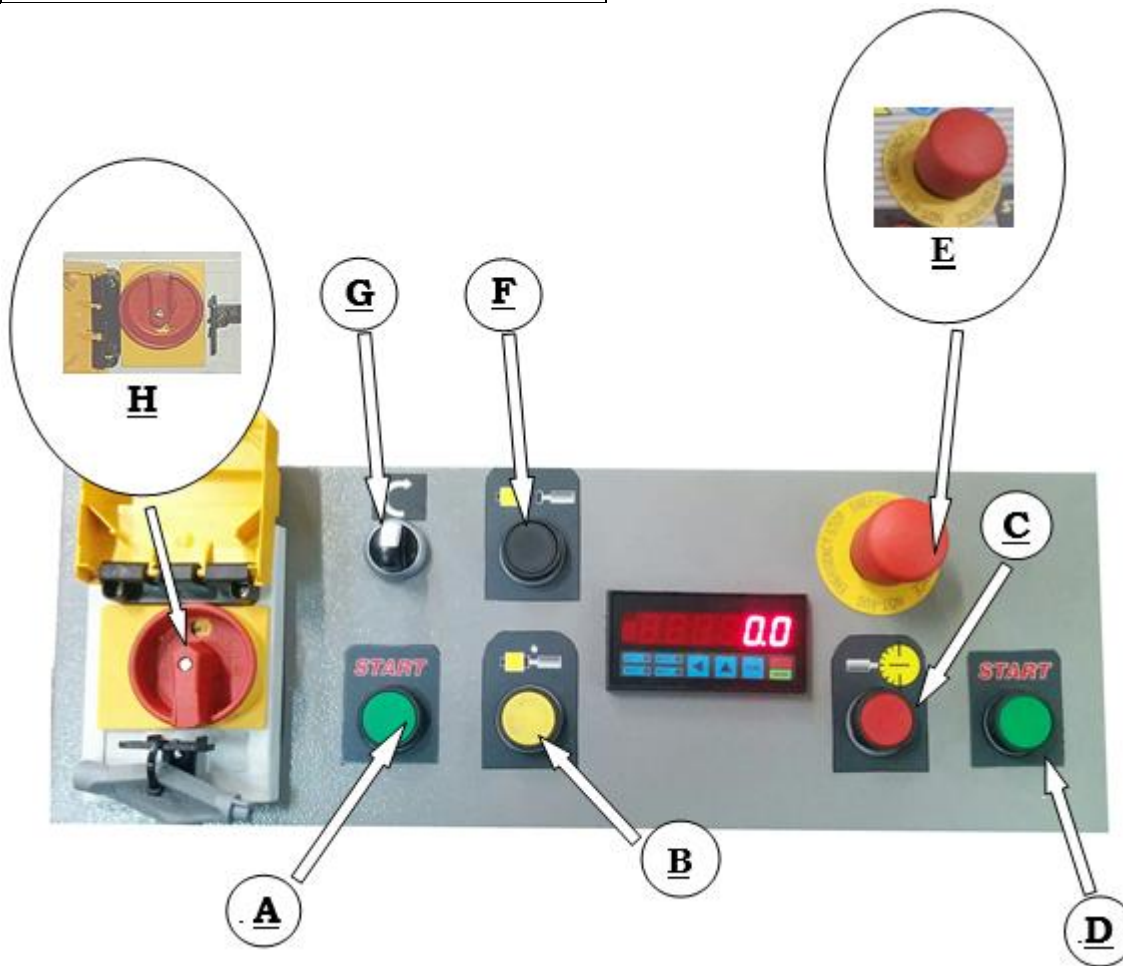
It is necessary to close the clamps otherwise the blade motor will not run.
To close the clamps the CLAMPS CLOSING BUTTON (B) must be pressed.

IMPORTANT!



Start the work sequences below only after a complete reading of this manual and the consciousness that you understand the correct use of the machine. If the above mentioned conditions are not respected, serious damage can be caused to persons and property.

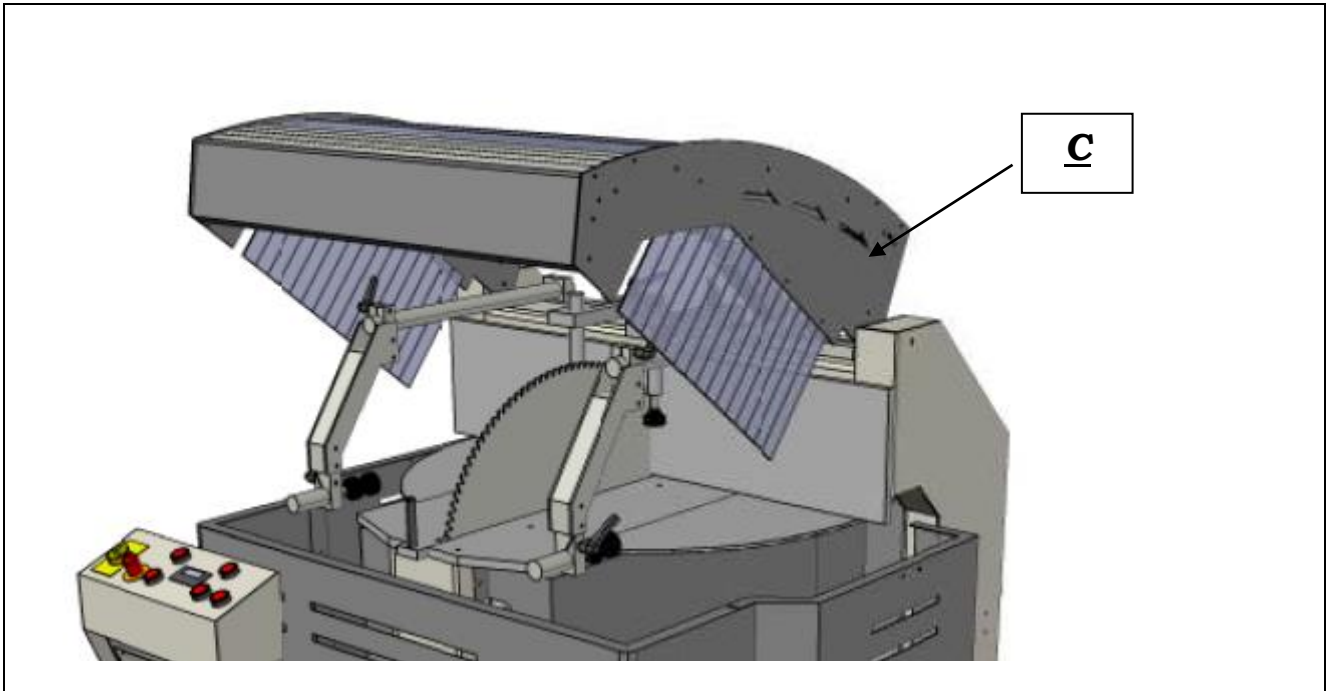
7.2 WORKING COMMANDS ACTIVATION



<u>H</u>	MAIN SWITCH
<u>G</u>	START MOTOR SWITCH
<u>A+D</u>	'START' CUTTING BUTTONS

After the clamps are closed and the main switch (H) is activated, it will be possible to start the blade motor turning the switch (G). Press both the (A+D) buttons to start cutting. The protection cover will close and the blade will start rising.

If one of the two buttons is released the blade will return to the original position.



7.3 FASE DI LAVORAZIONE

Unlock the head keeping pressed the unlocking button (C). Move the working table and leave in the desired working angle. Lock the profile between the clamps pressing the (B) button.

Press at the same time both (A+D) buttons to close the protection cover and start the blade rising. Once finished release both the buttons to permit the descending of the blade.

When the work is completed open the protective cover and the pneumatic clamps to remove the profile.



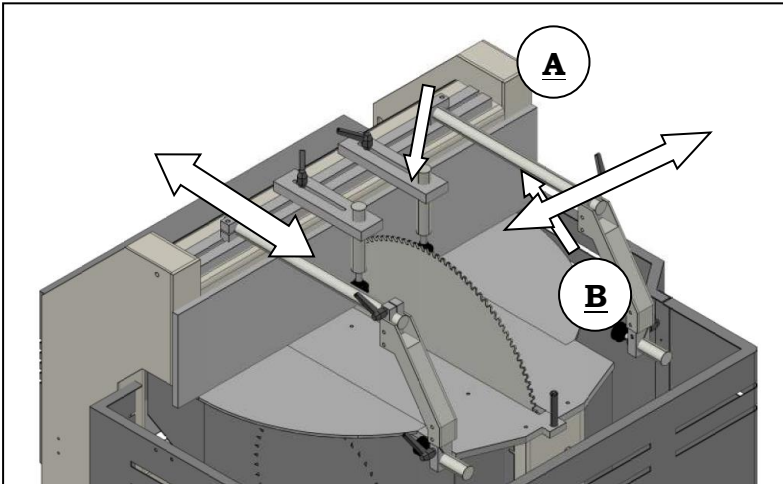
BE SURE IN EVERY WAY OF THE CORRECT POSITIONING OF THE PROFILE BETWEEN WORKING TABLE AND CLAMPS.

The emergency stop operation of the machine is done by pressing the corresponding red button, this action causes the immediate cessation of all operating and moving parts.





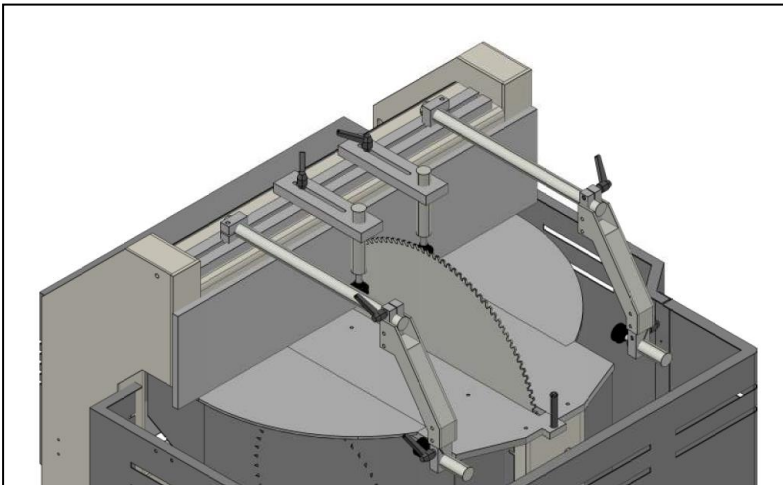
9. CLAMPS POSITIONING



9.1 HORIZONTAL CLAMPS REGULATION

To regulate the horizontal clamp movement:

- Unscrew the jackart (A)
- Move the piston (B) forward or bakward till the desired position is reached then lock the jackart (A).



9.2 TRASVERSAL CLAMPS REGULATION

To regulate the transversal clamps movement:

- Unscrew the jackart (A)
- Move to the left ot to the right the piston (B) inside the alumium support (C) till the desired position.
- Lock the jackart (A)

10. BLADE RISING REGULATIONS



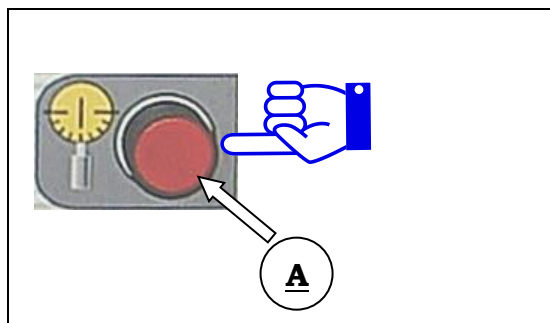
It is possible to regulate the blade rising speed depending on the profiles that the machine has to cut. Turn the knob **(A)** clockwise or anticlockwise to increase or decrease the speed.



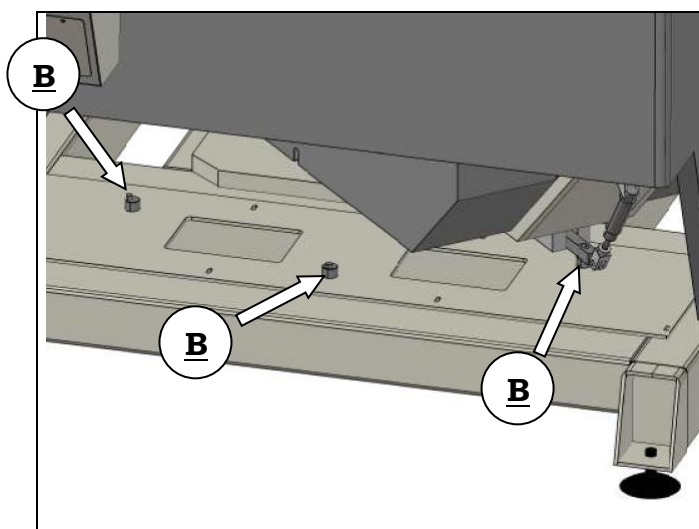
11. TURNING TABLE ADJUSTMENT



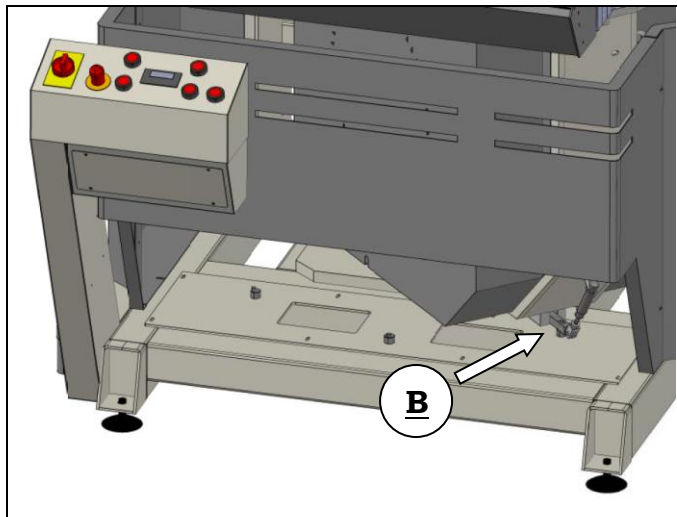
The cutting angle can be regulated through the table rotation. First the turning table has to be unlocked then the button **(A)** has to be pressed. Move the table in the desired position then release the button **(A)** to lock the table.



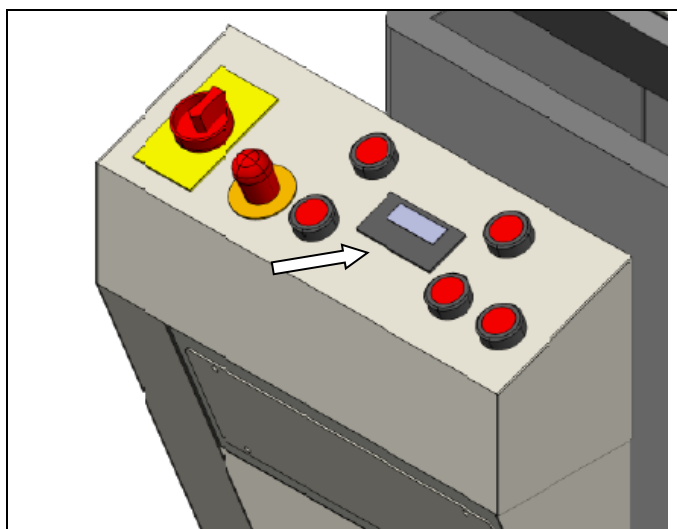
The machine has three fixed points **+45°**, **0°** and **-45° (B)**. To rotate the working table use the handle.



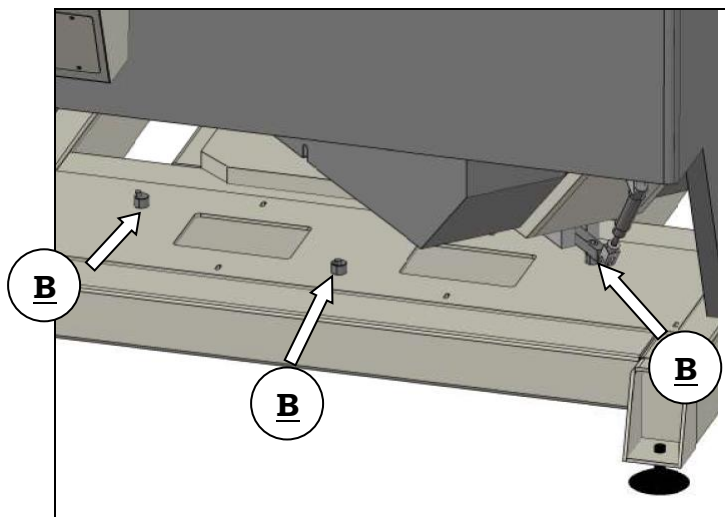
Rotate the table till it is positioned to the **45°reference (B)** if you need to cut at 45°.



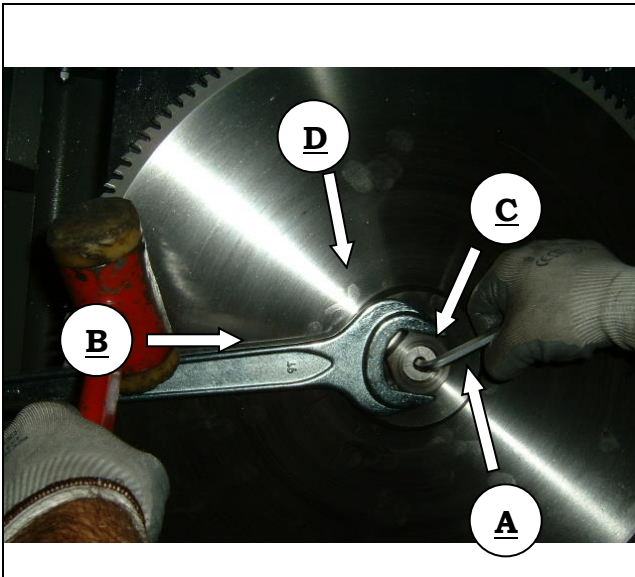
To cut at intermediate angles just leave the table in the intermediate position then release the locking button.



If the machine does not cut properly in one of the imposed angles (**0°/45°/-45°**), regulate with a key the locking eccentric pin (**D**) till the cut will be the most accurate.



12. REPLACING THE BLADE



To replace the blade follow these instructions:

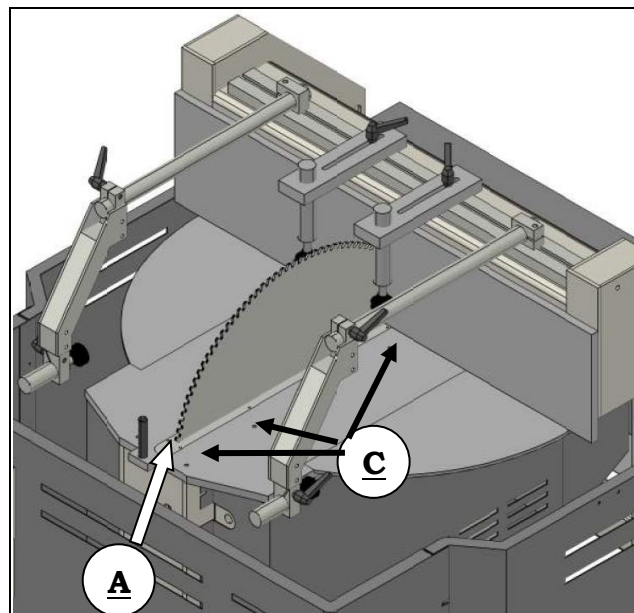
- Put the open wrench **(B)** on the nut **(C)** locking the flange **(D)**.
- Put the allen wrench **(A)** in the motor shaft rotating it clockwise to unscrew the nut**(C)**.
- Remove the nut **(C)** and the flange **(D)**.
- Insert the new blade in the motor shaft.
- Place the flange **(D)** and the nut **(C)** in the original position locking them with the wrenches.

13. REPLACING THE ALUMINIUM BLADE PROTECTION



To replace the aluminium blade protection **(A)** follow these instructions:

- Unscrew with an allen wrench the screws **(C)** as in the picture.
- Remove the old protection and replace it with a new one, then lock it with the wrench.

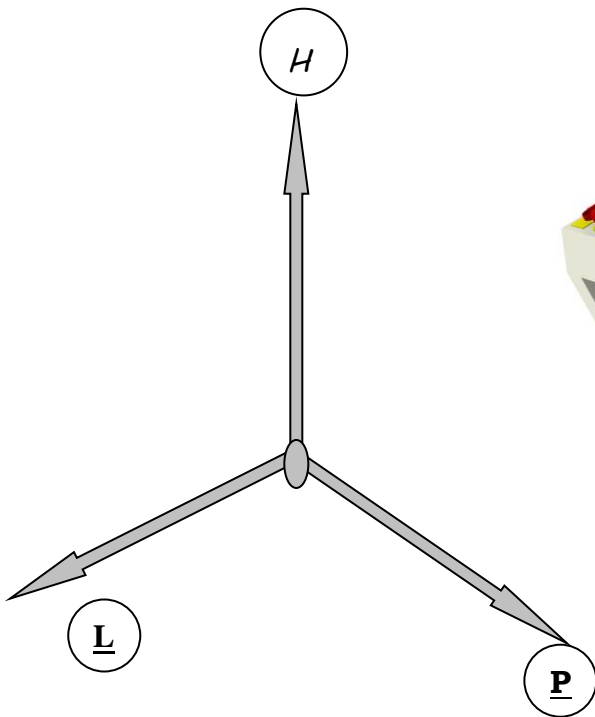


14. TECHNICAL DATA



TOP

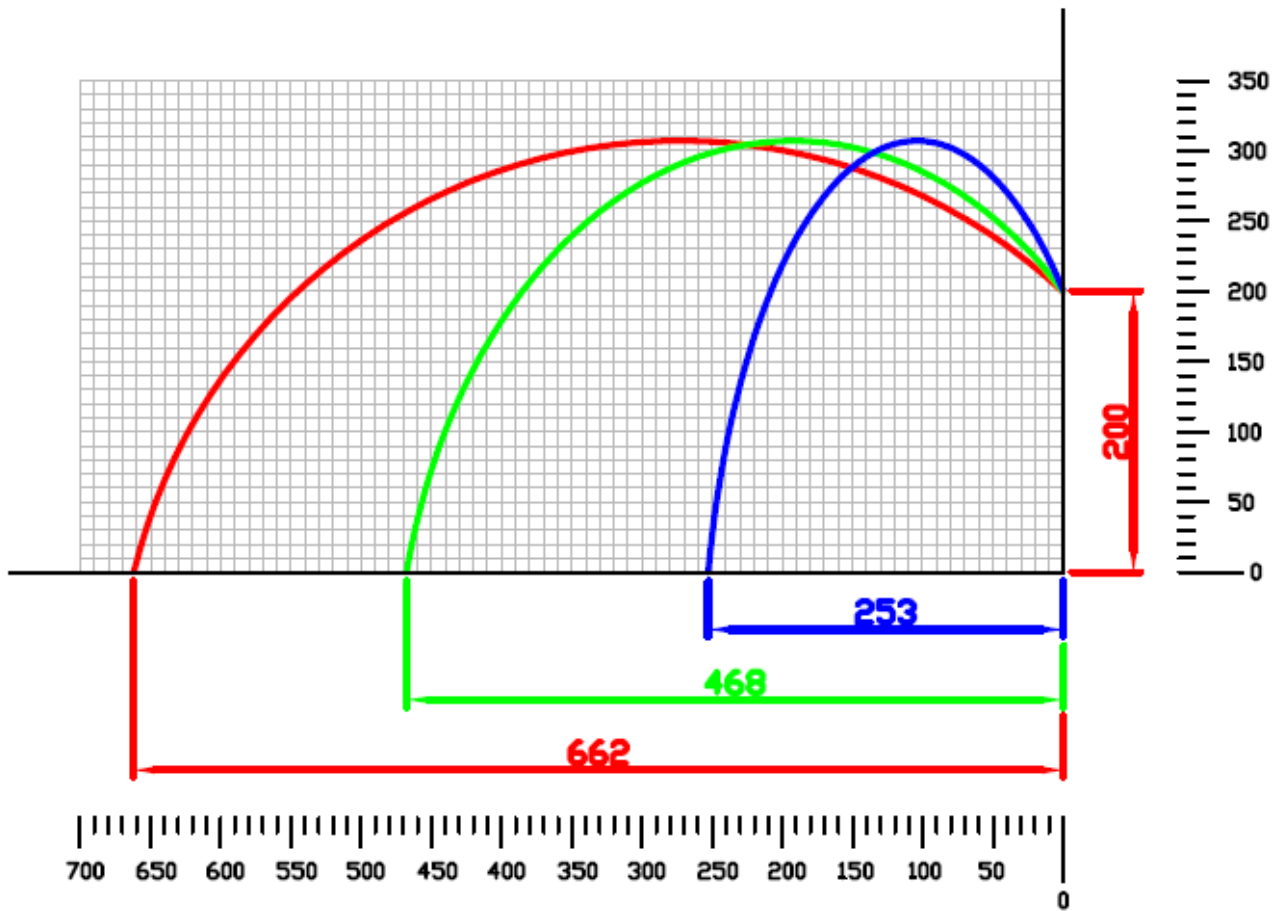
HEIGHT	H	mm	1750	MAX PRESSURE	bar	10
WIDTH	L	mm	1550	BLADE RPM	rpm	1450
DEPTH	P	mm	1750	MOTOR POWER	kW	7.5
WEIGHT		kg	1200	AUTOMATIC RISING		
WORKING TABLE HEIGHT		mm	1150	BLADE SHAFT	mm	40
WORKING PRESSURE		bar	7			
MIN PRESSURE		bar	7			



15. CUTTING DIAGRAM



- 90°
- 45°
- 22.5°



16. INSTRUCTIONS FOR MAINTENANCE



WARNING!

It is important that qualified personnel carry out periodical maintenance, inspections and servicing of the unit used in order to avoid those breakdowns that may, directly or indirectly, cause damage to people, animals or property.

16.1 SETTING UP FOR MAINTENANCE

Before proceeding to carry out any maintenance, it is necessary to cut off the electrical and pneumatic supplies to the machine (remove the plug from the mains electricity and remove the pneumatic supply pipe)

16.2 MAINTENANCE PROGRAM

It is important to carry out the following maintenance operations on a regular basis:

- Clean the machine regularly in order to guarantee good working order and paying particular attention to the organs in movement,
WARNING!! DO NOT USE JETS OF WATER TO CLEAN THE MACHINE AND ESPECCIALY ON ELECTRICAL PARTS.
- Lubricate the machine tools with coolant cutting fluid so that these will never operate when dry. In this way the machining finishes are improved and the useful life of the tools is greatly increased,.

Variations in normal working conditions (noise, vibration, etc.) are indicative of incorrect machine operation, In the event of problems or the need for repair interventions, contact our assistance service or that of our dealer, In any case, follow the instructions contained in this manual for any type of maintenance and/or repair intervention, For anything not expressly contained in this manual it is necessary to contact the local Assistance Service.

16.3 SPECIAL MAINTENANCE

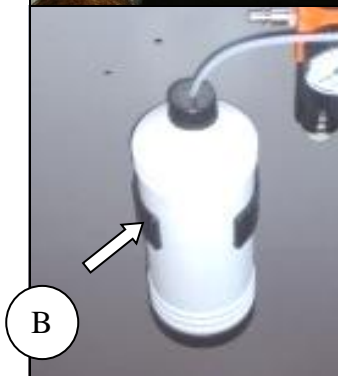
Contact the Assistance Service directly.

16.4 ROUTINE MAINTENANCE

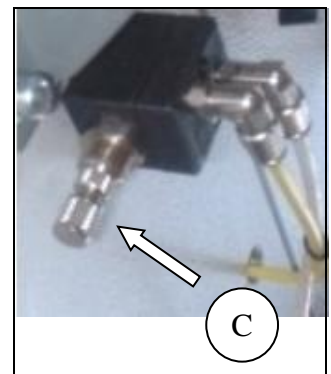
The routine maintenance that are usually requested on this machine are:



To replace the blade due to long time, breakage or simply due to the need for a mill with a different diameter it come's how illustrate in the section 12.



Periodically replace the cooling lubricant that is contained in the relevant tank (B). failure to observe this rule will invariably cause machining to be rougher and the mills to wear out more rapidly In the event that increased tool lubrication is required, use the regulator (C) of the exit of the cooling soupape which is placed inside of the machine near the blade.



17. HOW TO SOLVE ORDINARY PROBLEMS

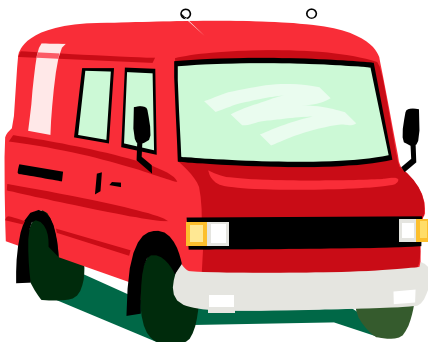


17.1 COMMON PROBLEMS LIST

TOP800		
PROBLEMS	CAUSE	SOLUTION
THE MACHINE DOES NOT START	Main switch not enabled	Enable switch
	Missing phase	Enable phase
THE MACHINE STOPS DURING OPERATIONS	Thermal overload	Find the cause and eliminate it
	Worn blade	Replace the blade
BAD CUTTING	Insufficient lubricant	Add lubricant
	Lubricant finished	Replace lubricant
THE LUBRICANT DOES NOT ARRIVE	Lubricating circuit blocked	Check oil cleanness or blow compressed air through the atomiser connection
	Lack of lubricant in the pneumatic system	Add lubricant
ANOMALOUS WEAR OF PNEUMATIC PARTS	Compressed air not purified	Replace filter
	Water in the pneumatic system	Check and clean outlets
THE MACHINE DOES NOT CUT PROPERLY AT 90°	Eccentric pin moved	Section 11
THE MACHINE DOES NOT CUT PROPERLY AT 45°	Eccentric pin moved	Section 11

17.2 CUSTOMER SERVICE

The Assistance Service network is available both nationally and internationally. For specific problems, please contact THESE NUMBERS:



TEL.: +905-542-2055



WARNING!!

WHEN THE MACHINE IS TO BE DECOMMISSIONED BECAUSE IT HAS BECOME OBSOLETE OR IT HAS IRREDEMIABLY BROKEN DOWN, IT MUST FIRST OF ALL BE PUT OUT OF SERVICE BY BEING RENDERED INOPERATIVE AND ANY DANGERS REMOVED. DISCONNECT THE MACHINE FROM THE MAINS ELECTRICITY, DISCONNECT THE AIR PIPES AND REMOVE ALL TOOLS AND ADDITIONAL PARTS. COVER THESE ELEMENTS WITH PROPERLY SEALED WRAPPING. SEAL THE MACHINE INSIDE STURDY PACKAGING AND PROCEED TO ITS DISPOSAL IN CONFORMITY WITH THAT SPECIFIED IN THE STANDARDS AND REGULATIONS IN FORCE. CONTACT THE RELEVANT LOCAL BODIES FOR THIS OPERATION.

18. WARRANTY

The MEPAL ITALIA ensures that the machine purchased, before being delivered to the customer, has been tested with positive result. Warranty is of 12 months and refers to the quality of the material and the lack of manufacturing defects. In case of replacement of defective parts, the customer is required to pay the shipping and packaging. Damages for alterations, drop and non correct use of the machine are excluded from the warranty. The warranty is not valid in case of non compliance with the conditions of pay-ment established at the time of acquisition of the machine.

In assistance cases, expenses related to spare parts, which are not included in the warranty, and other costs incurred, must be paid directly to the technician who will take care of the technical support. For these costs you will receive an invoice.

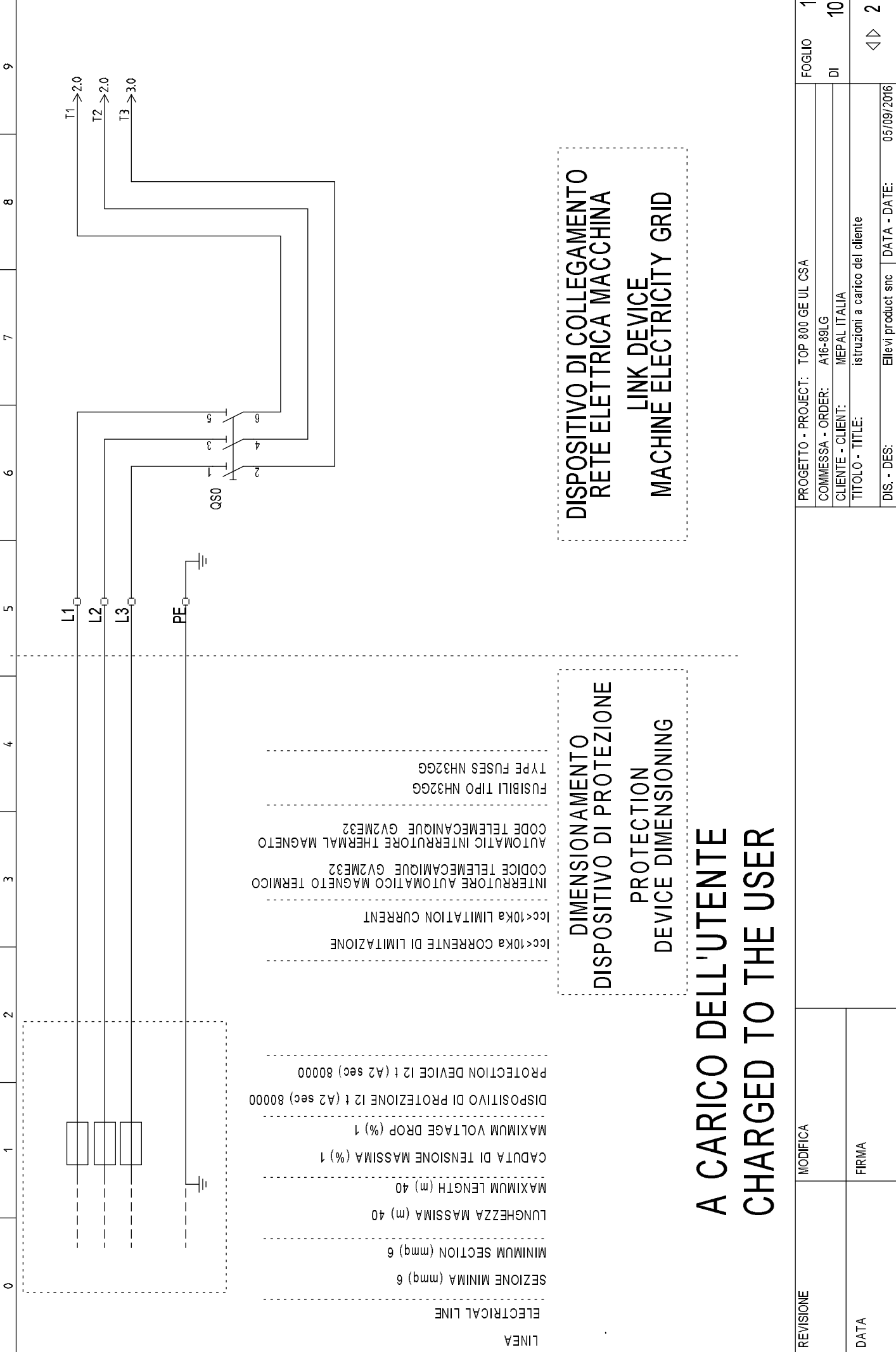
Progetto - Project: TOP 800 GE UL CSA
Commessa - Order: A16-89LG
Cliente - Client: MEPAL ITALIA
Disegnatore - Designer: Ellevi product snc
Data - Date: 05/09/2016

Alimentazione - Power supply: 230Vac 3PH+PE
Tensione ausiliari - Auxiliary voltage: 24Vdc
Firquenza - Frequency 50 ÷ 60Hz
Corrente nominale - Current: 24.7A
Potenza totale - Power: 19.8kVA
Grado di protezione - Degree of Protection: IP41

NOTE RELATIVE AL PROGETTO
 SW X EASY 412-DC-R (solo scanner)

PER SIMULATORE

IN	I1	CICLO AUTOMATICO (I1=1)	Num.	I1
IN	I2	EMERGENZA OK (I2=1)	Num.	99
IN	I3	MICRO EXTRACORSA +175.5° (N.C.)	Num.	7A
IN	I4	MICRO TARATURA +21.0° (N.C.)	Num.	4
IN	I5		Num.	
IN	I6		Num.	
IN	I7		Num.	
IN	I8		Num.	
OUT	Q1	AVANTI LENTO (I3)	Num.	
OUT	Q2	INDIETRO LENTO (I4)	Num.	
OUT	Q3	CHIUSURA PROTEZIONE	Num.	
OUT	Q4	SALITA LAMA	Num.	

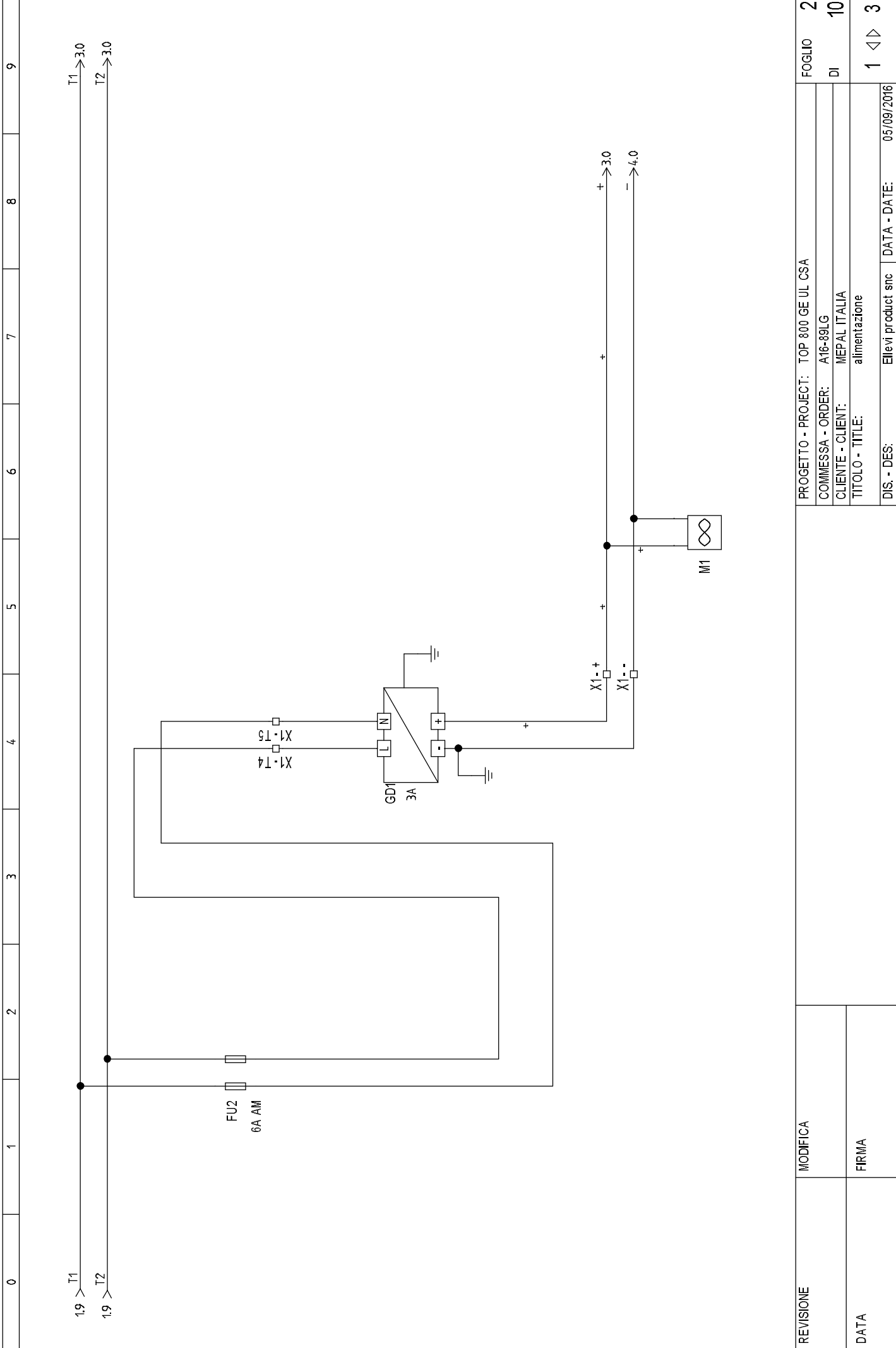


DISPOSITIVO DI COLLEGAMENTO
RETE ELETTRICA MACCHINA
LINK DEVICE
MACHINE ELECTRICITY GRID

DIMENSIONAMENTO
DISPOSITIVO DI PROTEZIONE
PROTECTION
DEVICE DIMENSIONING

A CARICO DELL'UTENTE CHARGED TO THE USER

REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO	1
		COMMESSA - ORDER: A16-89LG	DI	10
		CLIENTE - CLIENT: MEPAL ITALIA		
		TITOLO - TITLE: istruzioni a carico del cliente		
DATA	FIRMA	DIS. - DES: Ellevi product snc	DATA - DATE:	05/09/2016
				< > 2



0	1	2	3	4	5	6	7	8	9
---	---	---	---	---	---	---	---	---	---

1.9 > T1
1.9 > T2

T1 > 3.0
T2 > 3.0

FU2
6A AM

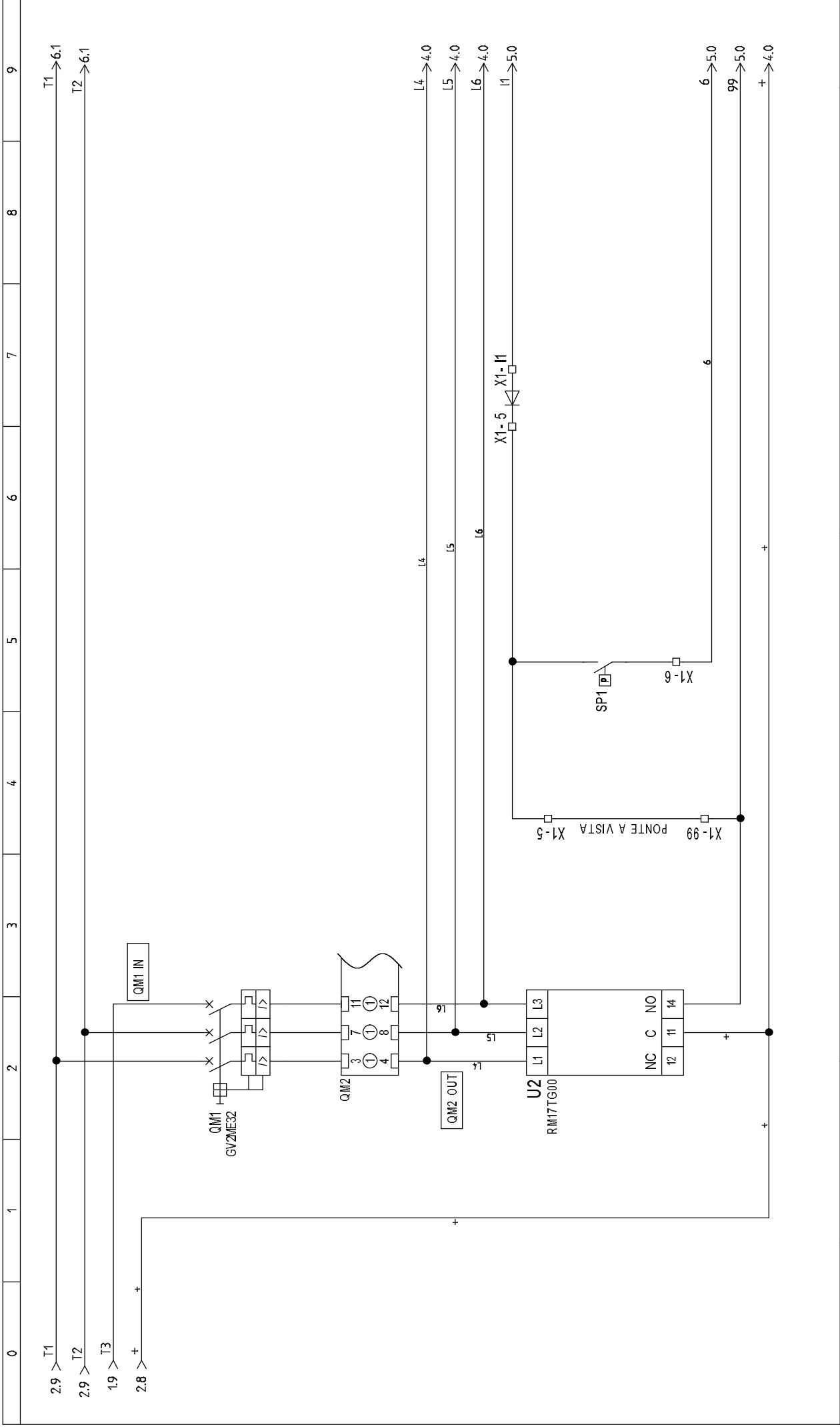
X1-T5
X1-T4

GD1
3A

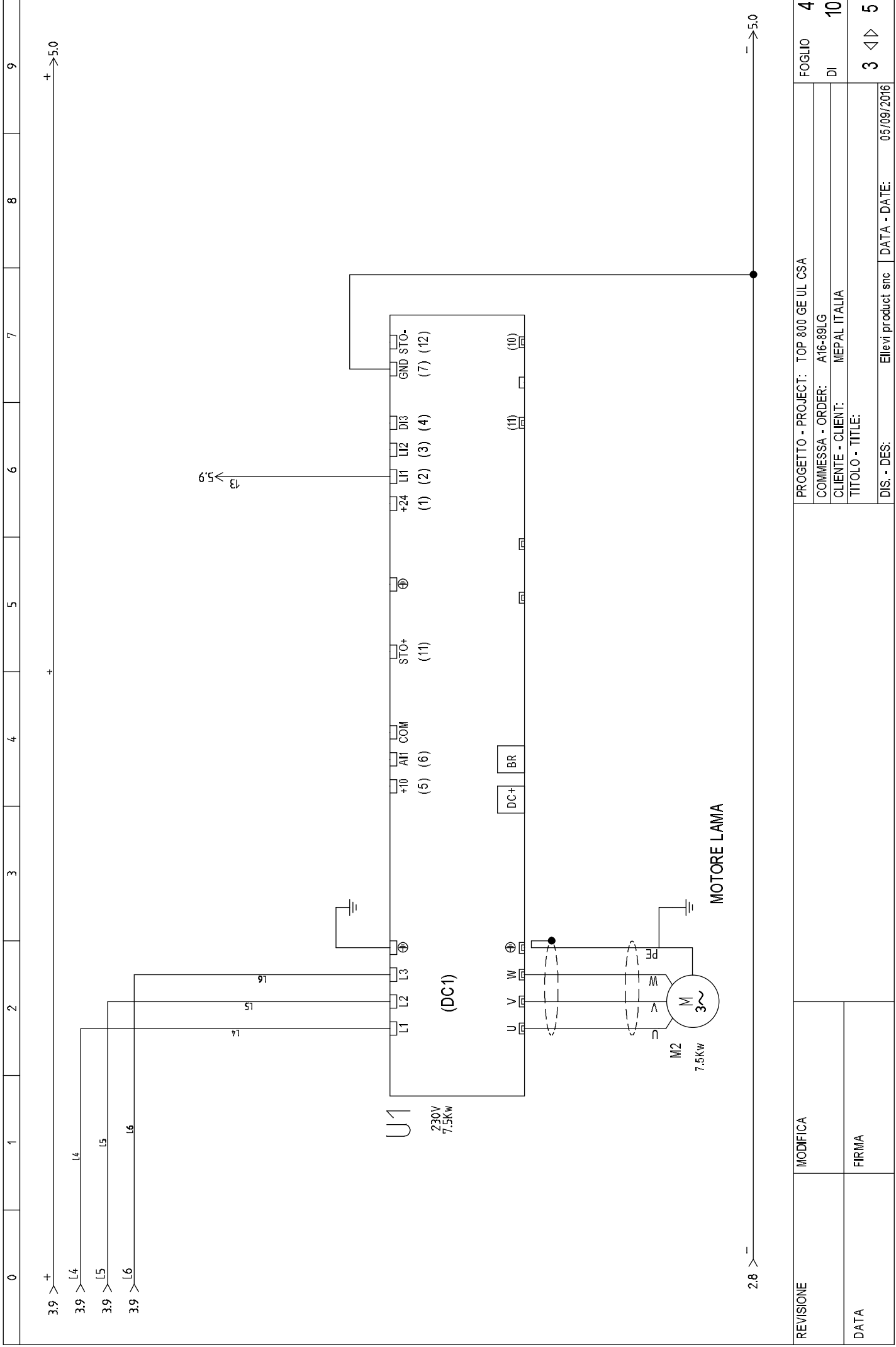
X1+ > 3.0
X1- > 4.0

M1

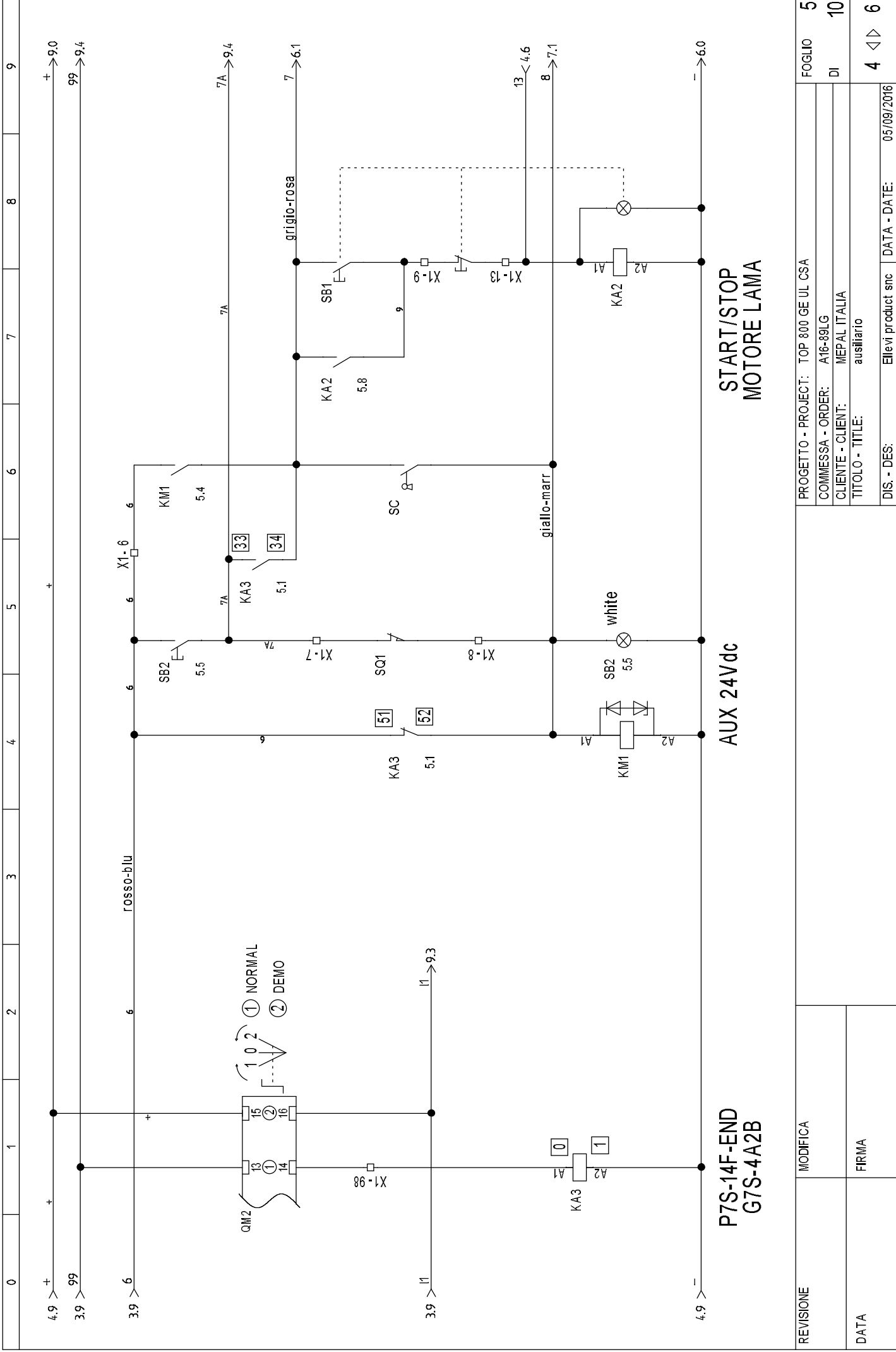
REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO	2
DATA	FIRMA	COMMESSA - ORDER: A16-89LG	DI	10
		CLIENTE - CLIENT: MEPAL ITALIA		
		TITOLO - TITLE: alimentazione		
		DIS. - DES: Ellevi product snc	DATA - DATE:	05/09/2016
			1 < >	3



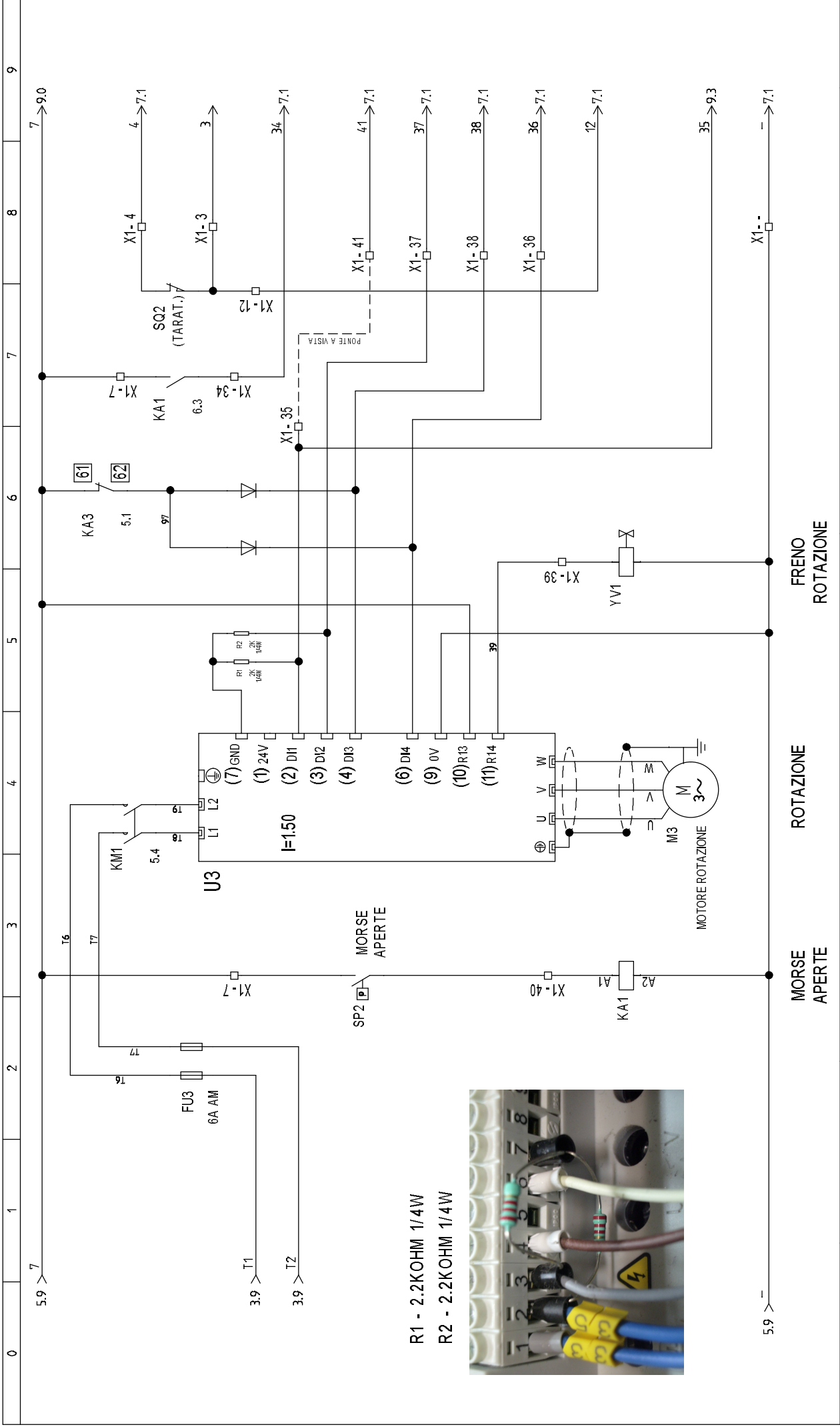
REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO	3
DATA	FIRMA	COMMESSA - ORDER: A16-89LG	DI	10
		CLIENTE - CLIENT: MEPAL ITALIA		
		TITOLO - TITLE: relè		
		DIS. - DES: Ellevi product snc	DATA - DATE:	05/09/2016
			2 < >	4



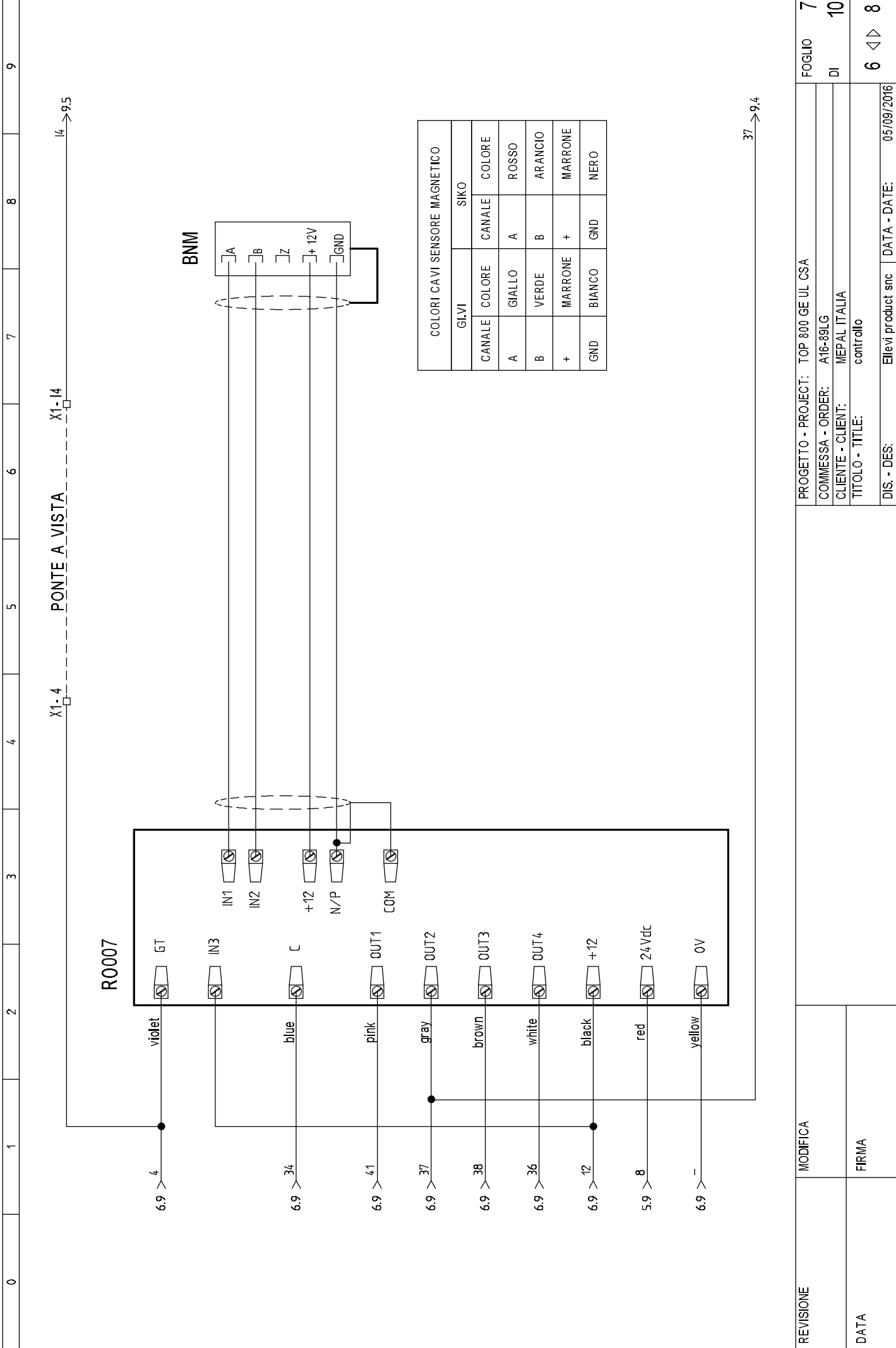
REVISIONE	MODIFICA	PROGETTO - PROJECT:	TOP 800 GE UL CSA	FOGLIO	4
DATA	FIRMA	COMMESSA - ORDER:	A16-89LG	DI	10
		CLIENTE - CLIENT:	MEPAL ITALIA	TITOLO - TITLE:	3 < > 5
		DIS. - DES:	Ellevi product snc	DATA - DATE:	05/09/2016



REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO	5
DATA	FIRMA	COMMESSA - ORDER: A16-89LG	DI	10
		CLIENTE - CLIENT: MEPAL ITALIA		
		TITOLO - TITLE: ausiliario		
		DIS. - DES: Ellevi product snc	DATA - DATE:	05/09/2016
			4 < >	6



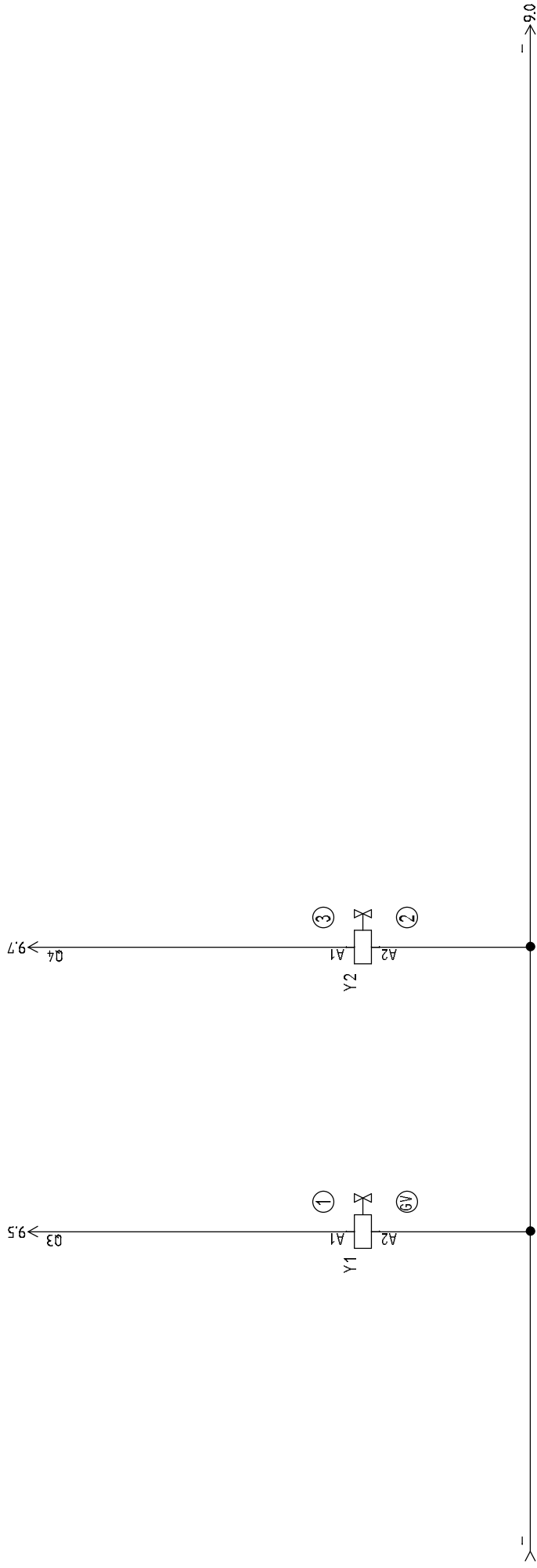
REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO	6
DATA	FIRMA	COMMESSA - ORDER: A16-89LG	DI	10
		CLIENTE - CLIENT: MEPAL ITALIA		
		TITOLO - TITLE: driver		
		DIS. - DES: Ellevi product snc	DATA - DATE:	05/09/2016
			5 < >	7



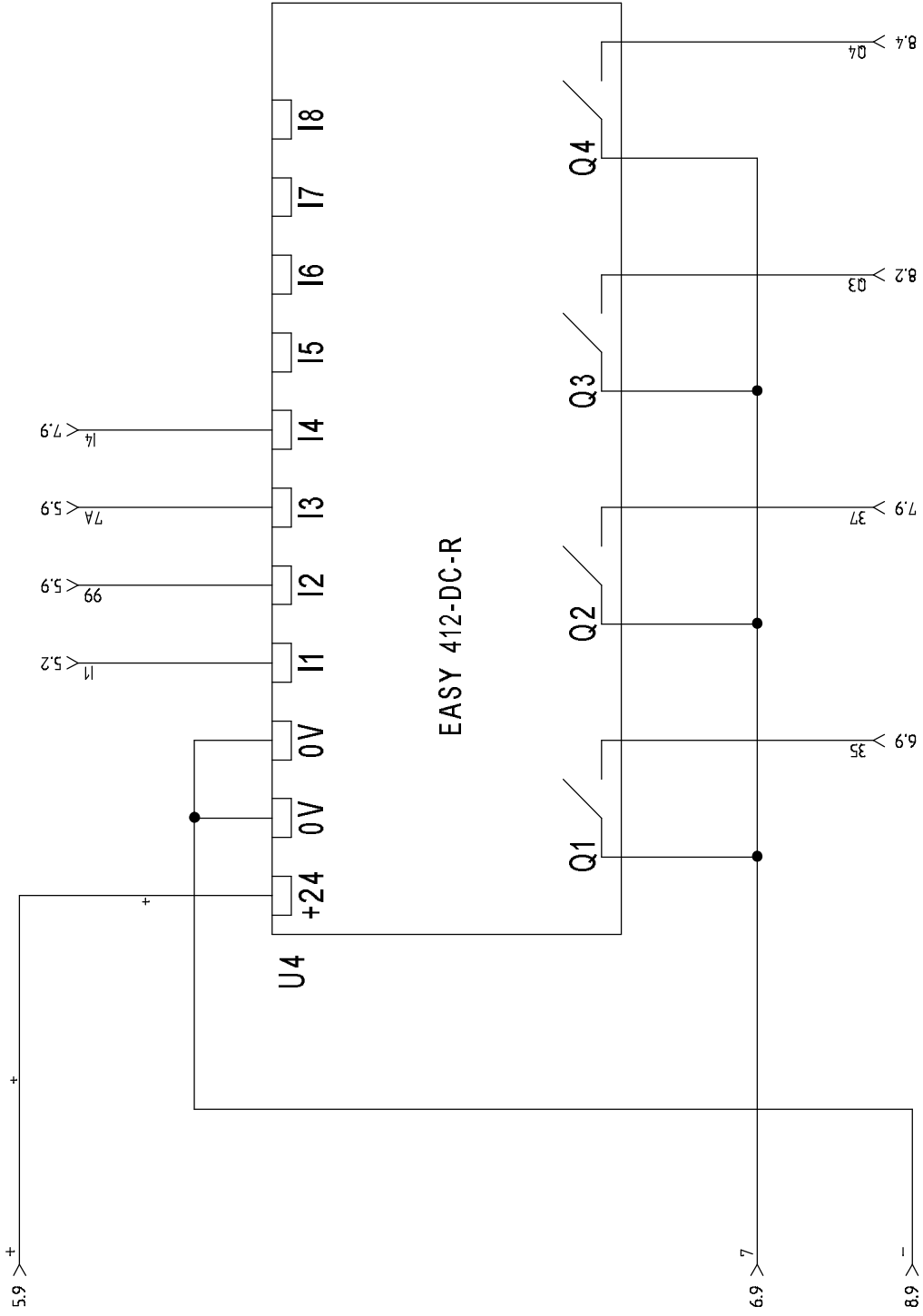
X1-4 PONTI A VISTA X1-14

37 → 9.4

REVISIONE	MODIFICA	FOGLIO	7
DATA	FIRMA	DI	10
			6 < > 8



REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO 8
		COMMESSA - ORDER: A16-89LG	DI 10
		CLIENTE - CLIENT: MEPAL ITALIA	
		TITOLO - TITLE:	
DATA	FIRMA	DIS. - DES: Ellevi product snc	7 < > 9
		DATA - DATE: 05/09/2016	

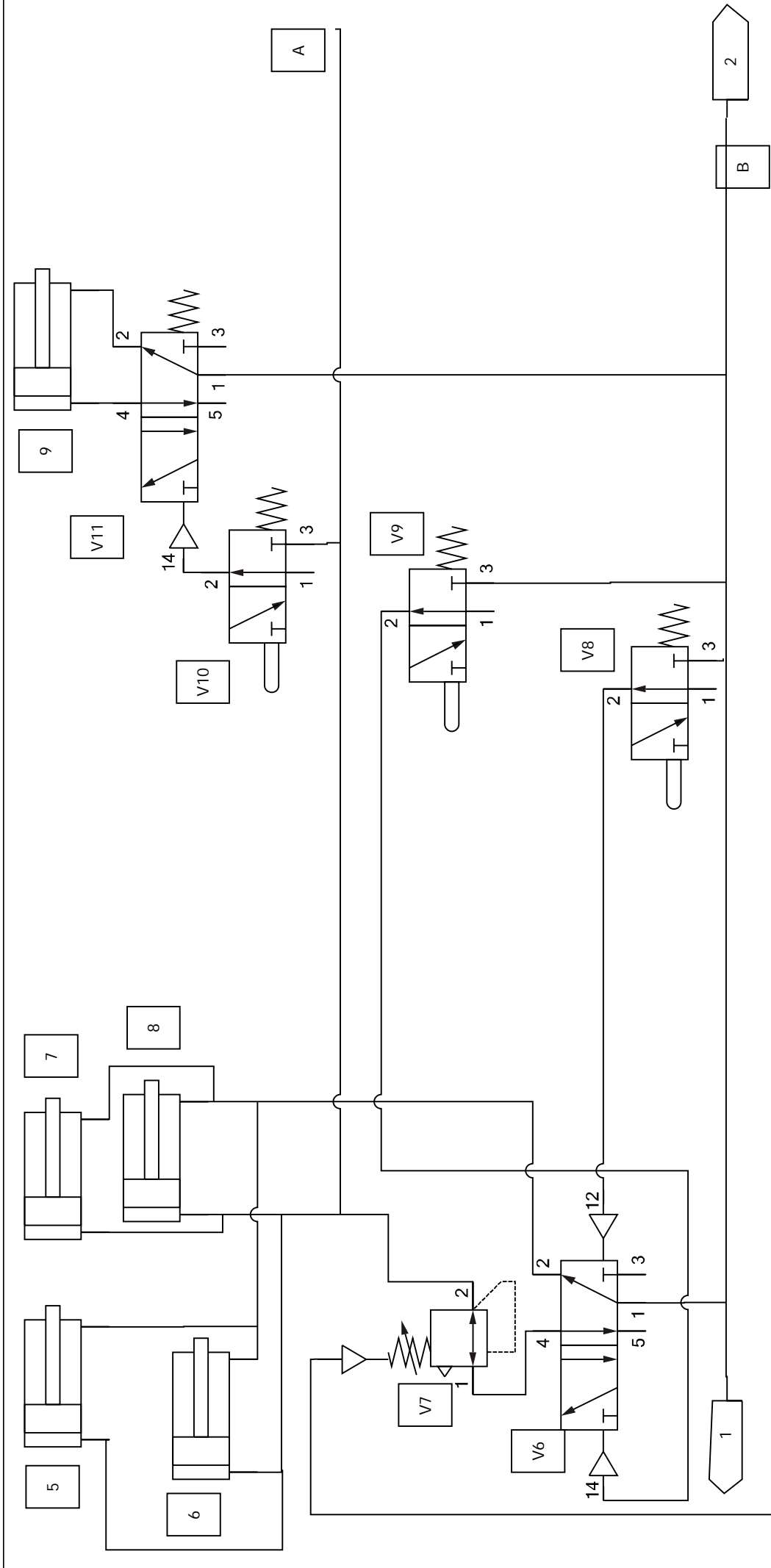


REVISIONE	MODIFICA	PROGETTO - PROJECT: TOP 800 GE UL CSA	FOGLIO 9
DATA	FIRMA	COMMESSA - ORDER: A16-89LG	DI 10
		CLIENTE - CLIENT: MEPAL ITALIA	
		TITOLO - TITLE:	
		DIS. - DES: Ellevi product snc	8 < > 10
		DATA - DATE: 05/09/2016	

0	1	2	3	4	5	6	7	8	9		
INVERTER DC1 (0.37kW) P14 = 101 P48 = 0 P03 = 0.50 P04 = 0.01 P05 = 0 P11 = 20.0 P01 = 100.0 P15 = 9 P18 = 0 (RUN) P20 = 16.0 P21 = 8.0 P22 = 8.0. P23 = 2.5 P30 = STD P32 = 0.50 P33 = STD		INVERTER DC1 (7.5kW) P14 = 101 P48 = 0 P03 = 10.0 (secondi) P04 = 5.0 (secondi) P05 = 1 (free run stop) P11 = 3.0 (voltage AMP.) P01 = 50.0 (Hz) P15 = 9 P18 = 0 (run out) P20 = 35.0 (Hz start) P21 = STD P22 = STD P23 = STD P30 = tdyt-f (start avvio) P32 = STD P33 = 1 (motor pick up contr.)		POSIZIONATORE R0007 1 = 3.0 3 = 10.0 5 = 192400 7 = 3600 9 = 0.1 10 = 6.0 11 = 21.8 13 = 21.8 15 = 157.5 19 = 0.0 20 = 0.50 35 = 1 41 = 0.1 60 = 0.21					PROGETTO - PROJECT: TOP 800 GE UL CSA COMMESSA - ORDER: A16-89LG CLIENTE - CLIENT: MEPAL ITALIA TITOLO - TITLE: parametri DIS. - DES: Ellevi product snc DATA - DATE: 05/09/2016		FOGLIO 10 DI 10
REVISIONE	MODIFICA								FOGLIO	10	
DATA	FIRMA								DI	10	
									9 < >		

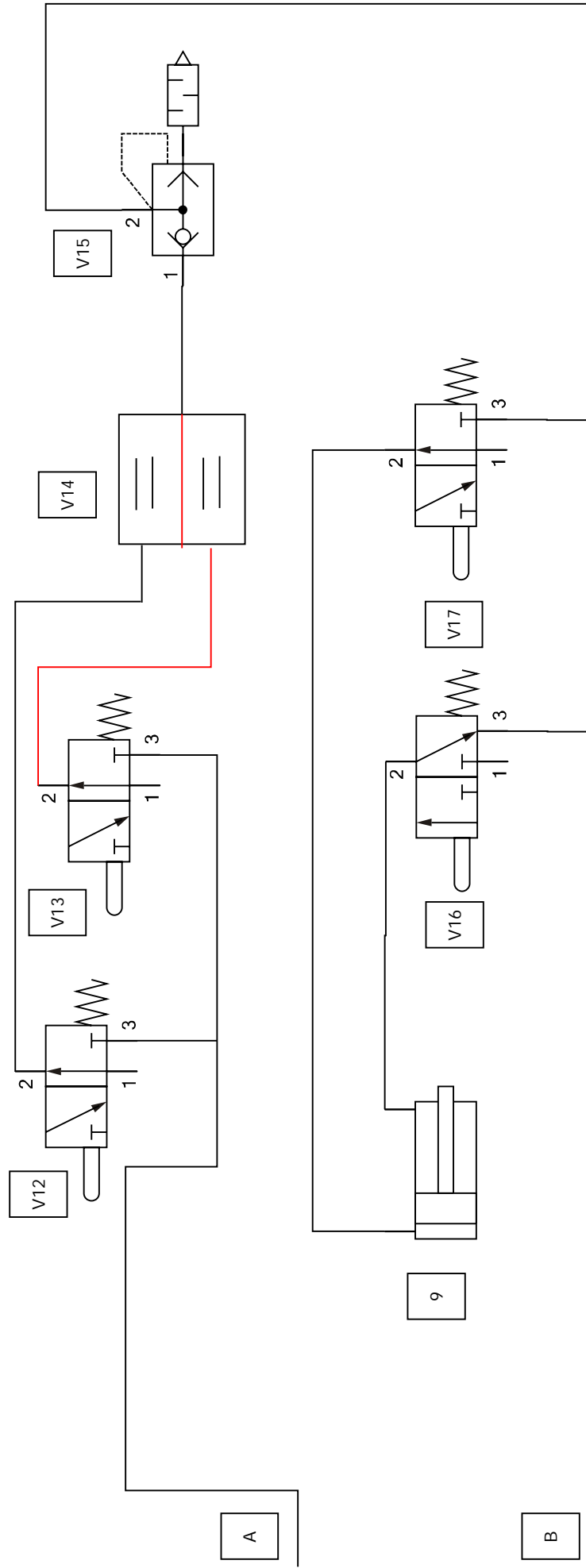
PNEUMATIC DIAGRAM

UCM 800



IM4	DISSEGNO	14-11-2014	CONTROLLAT.	14-11-2014
	IM3	DATA	14-11-2014	14-11-2014
	IM2	FIRMA		
	IM1	DISEGNO ESEGUITO CON SISTEMA CAD NON SONO AMMESSE MODIFICHE MANUALI		
I.M.	DESCRIZIONE MODIFICA	FIRMA	DATA	CONTROL.
GRUPPO		COD. CAD	I.M.	
		SCALA		
DENOMINAZIONE		N. DISEGNO		
PNEUMATIC SCHEMATIC UCM 800		2		

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IM4						DISEGNATO	CONTROLLAT.	
IM3				DATA		14-11-2014	14-11-2014	
IM2				FIRMA				
IM1						DISEGNO ESEGUITO CON SISTEMA CAD NON SONO AMMESSE MODIFICHE MANUALI		
I.M.	DESCRIZIONE MODIFICA				FIRMA	DATA	CONTROL.	
							GRUPPO	
							COD. CAD	
							SCALA	
							N. DISEGNO	
							3	

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A	B	C	D	E
1		DISTINTA MATERIALE + FUNZIONI		
2				
3	Sigla	Foglio	Codice	Descrizione
4	1	1	CA-71011+CA-70042+CA-70043	Gruppo filtro con lubrificazione dell'aria
5	2	1	CN-71582	Cilindro serie 62 Ø50 C.140 doppio effetto
6	V1	1	BT-70051	Valvola monostabile 5/2 ad ecc.pneumatica
7	V2	1	BT-70051	Valvola monostabile 5/2 ad ecc.pneumatica
8	V3	1	CH-70032	Nebulizzatore Venturi
9	V5	1	BT-70048	Fincorsa NC a rullo 3/2 Ø4
10	3	1	CN-70282	Cilindro oleopneumatico Ø50 C.150
11	4	1	CY-70021	Tanica da 1 litro
12	V6	2	BT-70049	Valvola bistabile 5/2 ad ecc.pneumatica
13	V7	2	BT-70034	Valvola a 2 pressioni pneumatica
14	5-6	2	CN-70401	Cilindro pressore Ø35 C.115 con valvola di blocc
15	7-8	2	CN-70024	Cilindro pressore Ø35 C.40
16	V8	2	BT-70036	MICROVALVOLA BASE NC 3/2 Ø4 (304MB)
17	V9	2	BT-70036	MICROVALVOLA BASE NC 3/2 Ø4 (304MB)
18	V10	2	BT-70036	MICROVALVOLA BASE NC 3/2 Ø4 (304MB)
19	V11	2	BT-70051	Valvola monostabile 5/2 ad ecc.pneumatica
20	V12	3	BT-70036	MICROVALVOLA BASE NC 3/2 Ø4 (304MB)
21	V13	3	BT-70036	MICROVALVOLA BASE NC 3/2 Ø4 (304MB)
22	V14	3	BT-71251	Valvola di sicurezza bimanuale
23	V15	3	CA-71076	Valvola di scarico rapido
24	V16	3		MICROVALVOLA BASE N0 3/2 Ø4 (304MB)
25	V17	3	BT-70036	MICROVALVOLA BASE NC 3/2 Ø4 (304MB)
26	9	3	CN-71585	Cilindro serie 25 Ø25 C.90 doppio effetto
27				
28				
29				
30				
31				